

MANUAL TÉCNICO

Para el ingreso y salida de la información se creó los siguientes formularios:

frmmolinos
frmpurificaciones
frmclarificación
frmcrystalizacion
frmevaporacion
frmcrystalizacion
frmmasaca
frmmasacb
frmmasacc
frmptempla
frmsecadora
frmreportejugo
frmreportemc
frmreportepcachaza
frmreportepe
frmreporteperdidam
frmreporteperdidas
frmfiltro
frmresumen
frmlogin
frmdiagrama

Estos son los principales para calcular los flujos se utilizó los siguientes módulos:

Asignarbasededatos

```
Public cadenas As String  
Public cn As ADODB.Connection ' Creamos un objeto Conexión  
Public rs As ADODB.Recordset ' Creamos un objeto recordset  
Public rs_parti As ADODB.Recordset  
Public cn_parti As ADODB.Connection
```

```
Function abrirbdb()  
    cadenas  
    "PROVIDER=SQLOLEDB.1;DATABASE=Balance;SERVER=HOGAR;UID=Servidor  
    ;PWD=admin;"  
End Function
```

```
Function asignardatos()  
    Dim aux, aux1 As Variant  
    Set cn_parti = New ADODB.Connection  
    Set rs_parti = New ADODB.Recordset  
    cn_parti.Open cadenas  
    rs_parti.Source = "SELECT * FROM PARAMETROS"  
    rs_parti.Open rs_parti.Source, cn_parti, adLockOptimistic  
    aux = 0  
    While Not rs_parti.EOF
```

```

aux1 = CSng(rs_parti.Fields(0))
If aux < aux1 Then
    aux = aux1
    rs_parti.MoveNext
Else
    rs_parti.MoveNext
End If
Wend

rs_parti.AddNew
rs_parti.Fields(0) = aux + 1
rs_parti.Fields(1) = frmmolinos.Text8(9)
rs_parti.Fields(2) = frmmolinos.Text8(10)
rs_parti.Fields(3) = frmmolinos.Text8(11)
rs_parti.Fields(4) = frmmolinos.Text8(0)
rs_parti.Fields(5) = frmmolinos.Text8(5)
rs_parti.Fields(6) = frmmolinos.Text8(3)
rs_parti.Fields(7) = frmmolinos.Text8(2)
rs_parti.Fields(8) = frmmolinos.Text8(1)
rs_parti.Fields(9) = frmmolinos.Text8(4)
rs_parti.Fields(10) = frmmolinos.Text8(7)
rs_parti.Fields(11) = frmmolinos.Text8(8)
rs_parti.Fields(12) = frmmolinos.Text8(6)
rs_parti.Fields(13) = A
rs_parti.Fields(14) = jm
rs_parti.Fields(15) = pj1
rs_parti.Fields(16) = bjm
If bjm Then
    rs_parti.Fields(17) = pj1 / bjm
End If
rs_parti.Fields(18) = a20
rs_parti.Update
rs_parti.Close

'kg fibra húmeda/kg bagazo
'cn_parti.Open cadenas
rs_parti.Source = "SELECT * FROM kgfibra"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
rs_parti.Fields(0) = aux + 1
rs_parti.Fields(1) = frmmolinos.Text1(0)
rs_parti.Fields(2) = frmmolinos.Text1(1)
rs_parti.Fields(3) = frmmolinos.Text1(2)
rs_parti.Fields(4) = frmmolinos.Text1(3)
rs_parti.Fields(5) = frmmolinos.Text1(4)
rs_parti.Fields(6) = frmmolinos.Text1(5)
rs_parti.Fields(7) = frmmolinos.Text1(6)
rs_parti.Fields(8) = frmmolinos.Text1(7)
rs_parti.Update
rs_parti.Close

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```
'Flujos en Ton/h
rs_parti.Source = "SELECT * FROM corrientesm"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmmolinos.text2(0)
    rs_parti.Fields(2) = frmmolinos.text2(1)
    rs_parti.Fields(3) = frmmolinos.text2(2)
    rs_parti.Fields(4) = frmmolinos.text2(3)
    rs_parti.Fields(5) = frmmolinos.text2(4)
    rs_parti.Fields(6) = frmmolinos.text2(5)
    rs_parti.Fields(7) = frmmolinos.text2(6)
    rs_parti.Fields(8) = frmmolinos.text2(7)
    rs_parti.Fields(9) = frmmolinos.text2(8)
    rs_parti.Fields(10) = frmmolinos.text2(9)
    rs_parti.Update
    rs_parti.Close
```

```
'kg fibra seca/kg bagazo
rs_parti.Source = "SELECT * FROM kgfibrakgbagazo"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = b2
    rs_parti.Fields(2) = b3
    rs_parti.Fields(3) = b4
    rs_parti.Fields(4) = b5
    rs_parti.Fields(5) = b6
    rs_parti.Fields(6) = b7
    rs_parti.Fields(7) = b8
    rs_parti.Fields(8) = b9
    rs_parti.Update
    rs_parti.Close
```

```
'kg fibra seca/kg bagazo
rs_parti.Source = "SELECT * FROM flujosmolinos"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = A
    rs_parti.Fields(2) = J
    rs_parti.Fields(3) = Z
    rs_parti.Fields(4) = L
    rs_parti.Fields(5) = F
    rs_parti.Fields(6) = bI1
    rs_parti.Fields(7) = i
    rs_parti.Fields(8) = O
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rs_parti.Fields(9) = O1
rs_parti.Fields(10) = H
rs_parti.Fields(11) = B
rs_parti.Fields(12) = C
rs_parti.Fields(13) = G
rs_parti.Fields(14) = E
rs_parti.Fields(15) = bE
rs_parti.Update
rs_parti.Close

'molinos
rs_parti.Source = "SELECT * FROM molinos"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = m0
    rs_parti.Fields(2) = m1
    rs_parti.Fields(3) = m2
    rs_parti.Fields(4) = m3
    rs_parti.Fields(5) = m4
    rs_parti.Fields(6) = m5
    rs_parti.Update
rs_parti.Close

'sulfitación
rs_parti.Source = "SELECT * FROM sulfitacion"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmpurificaciones.Text1(0)
    rs_parti.Fields(2) = frmpurificaciones.Text1(1)
    rs_parti.Fields(3) = c1
    rs_parti.Fields(4) = c2
    rs_parti.Fields(5) = c3
    rs_parti.Fields(6) = c4
    ' rs_parti.Fields(7) = c3 / c4
rs_parti.Update
rs_parti.Close

'encalado
rs_parti.Source = "SELECT * FROM encalado"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmpurificaciones.text2(0)
    rs_parti.Fields(2) = frmpurificaciones.text2(1)
    rs_parti.Fields(3) = frmpurificaciones.text2(2)

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rs_parti.Fields(4) = frmpurificaciones.text2(3)
rs_parti.Fields(5) = frmpurificaciones.text2(4)
rs_parti.Fields(6) = d1
rs_parti.Fields(7) = d2
rs_parti.Fields(8) = d3
rs_parti.Fields(9) = d4
rs_parti.Fields(10) = d5
rs_parti.Fields(11) = d6
rs_parti.Fields(12) = d7
' rs_parti.Fields(13) = d8
rs_parti.Update
rs_parti.Close

'clarificacion
rs_parti.Source = "SELECT * FROM clarificacion"
'Set rs_parti.ActiveConnection = cn_parti
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmclarificacion.Text1(0)
    rs_parti.Fields(2) = frmclarificacion.Text1(1)
    rs_parti.Fields(3) = frmclarificacion.text2(0)
    rs_parti.Fields(4) = e1
    rs_parti.Fields(5) = e2
    rs_parti.Fields(6) = e3
    rs_parti.Fields(7) = e4
    rs_parti.Fields(8) = e5
    rs_parti.Fields(9) = e6
rs_parti.Update
rs_parti.Close

'filtrocachaza
rs_parti.Source = "SELECT * FROM filtrocachaza"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmclarificacion.Text5(0)
    rs_parti.Fields(2) = frmclarificacion.Text5(1)
    rs_parti.Fields(3) = f0
    rs_parti.Fields(4) = f1
    rs_parti.Fields(5) = f2
    rs_parti.Fields(6) = f3
    rs_parti.Fields(7) = f4
    rs_parti.Fields(8) = f5
    rs_parti.Fields(9) = f6
    rs_parti.Fields(10) = f7
    rs_parti.Fields(11) = f8
    rs_parti.Fields(12) = f9
    rs_parti.Fields(13) = f10
    rs_parti.Fields(14) = f11
    rs_parti.Fields(15) = f13

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```

rs_parti.Update
rs_parti.Close

'vaporvapre
rs_parti.Source = "SELECT * FROM vaporvapre"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmvaporvapre.Text1(0)
    rs_parti.Fields(2) = frmvaporvapre.Text1(1)
    rs_parti.Fields(3) = frmvaporvapre.Text1(2)
    rs_parti.Fields(4) = frmvaporvapre.Text1(3)
    rs_parti.Fields(6) = f7
    rs_parti.Fields(7) = g1
    rs_parti.Fields(8) = g2
rs_parti.Update
rs_parti.Close

'cb4evaporadores
rs_parti.Source = "SELECT * FROM bsalidapre"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmevaporadores.Text1(0)
    rs_parti.Fields(2) = frmevaporadores.Text1(1)
    rs_parti.Fields(3) = frmevaporadores.Text1(2)
    rs_parti.Fields(4) = frmevaporadores.Text1(3)
    rs_parti.Fields(5) = frmevaporadores.Text1(4)
    rs_parti.Fields(6) = frmevaporadores.text2(0)
    rs_parti.Fields(7) = frmevaporadores.text2(1)
    rs_parti.Fields(8) = frmevaporadores.text2(2)
    rs_parti.Fields(9) = frmevaporadores.text2(3)
    rs_parti.Fields(10) = frmevaporadores.text2(4)
    rs_parti.Fields(11) = g4
    rs_parti.Fields(12) = g5
    rs_parti.Fields(13) = g6
    rs_parti.Fields(14) = g7
    rs_parti.Fields(15) = g8
    rs_parti.Fields(16) = g9
    rs_parti.Fields(17) = g10
    rs_parti.Fields(18) = g11
    rs_parti.Fields(19) = g12
    rs_parti.Fields(20) = g13
    rs_parti.Fields(21) = g14
    rs_parti.Fields(22) = g15
    rs_parti.Fields(23) = g16
    rs_parti.Fields(24) = g17
    rs_parti.Fields(25) = g18
    rs_parti.Fields(26) = g19
    rs_parti.Fields(27) = g20
    rs_parti.Fields(28) = g21

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rs_parti.Fields(29) = g22
rs_parti.Fields(30) = g23
rs_parti.Fields(31) = g24
rs_parti.Fields(32) = g25
rs_parti.Fields(33) = g26
rs_parti.Fields(34) = g27
rs_parti.Fields(35) = g28
rs_parti.Update
rs_parti.Close

'condensador barométrico 4 evaporador
'rs_parti.Source = "SELECT * FROM cb4evaporador"
'rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
'rs_parti.AddNew
'    rs_parti.Fields(0) = aux + 1
'    rs_parti.Fields(1) = CSng(frmcbarametrico4e.Text1(0))
'    rs_parti.Fields(2) = frmcbarametrico4e.Text1(1)
'    rs_parti.Fields(3) = frmcbarametrico4e.Text1(2)
'    rs_parti.Fields(4) = frmcbarametrico4e.Text1(3)
'    rs_parti.Fields(5) = frmcbarametrico4e.Text1(4)
'    rs_parti.Fields(6) = h2
'    rs_parti.Fields(7) = h3
'rs_parti.Update
'rs_parti.Close

'clarificador meladura
rs_parti.Source = "SELECT * FROM clarificadormeladura"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmevaporadores.Text11(0)
    rs_parti.Fields(2) = frmevaporadores.Text11(1)
    rs_parti.Fields(3) = frmevaporadores.Text11(2)
    rs_parti.Fields(4) = frmevaporadores.Text11(3)
    rs_parti.Fields(5) = frmevaporadores.Text11(4)
    rs_parti.Fields(6) = frmevaporadores.Text11(5)
    rs_parti.Fields(7) = frmevaporadores.Text11(6)
    rs_parti.Fields(8) = frmevaporadores.Text11(7)
    rs_parti.Fields(9) = frmevaporadores.Text11(8)
    rs_parti.Fields(10) = h8
    rs_parti.Fields(11) = h9
    rs_parti.Fields(12) = h10
    rs_parti.Fields(13) = h11
    rs_parti.Fields(14) = h12
    rs_parti.Fields(15) = h14
    rs_parti.Fields(16) = h15
    rs_parti.Fields(17) = h16
    rs_parti.Fields(18) = h17
rs_parti.Update
rs_parti.Close

```

```
'cantidad de azucar refundida por masa y se alimen en la mca
rs_parti.Source = "SELECT * FROM cantazucarrefundida"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.Text8(0)
    rs_parti.Fields(2) = frmcrystalizacion.Text8(1)
    rs_parti.Fields(3) = frmcrystalizacion.Text8(2)
    rs_parti.Fields(4) = frmcrystalizacion.Text8(3)
    rs_parti.Fields(5) = frmcrystalizacion.Text8(4)
    rs_parti.Fields(6) = frmcrystalizacion.Text8(5)
    rs_parti.Fields(7) = frmcrystalizacion.Text8(6)
    rs_parti.Fields(8) = i2
    rs_parti.Fields(9) = i6
    rs_parti.Fields(10) = i7
    rs_parti.Fields(11) = i8
    rs_parti.Fields(12) = i9
rs_parti.Update
rs_parti.Close
```

```
'caidas de pureza
rs_parti.Source = "SELECT * FROM caidaspureza"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.Text9(0)
    rs_parti.Fields(2) = frmcrystalizacion.Text9(1)
    rs_parti.Fields(3) = frmcrystalizacion.Text9(2)
    rs_parti.Fields(4) = frmcrystalizacion.Text9(3)
rs_parti.Update
rs_parti.Close
```

```
'aumentos de pureza
rs_parti.Source = "SELECT * FROM aumentospureza"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.Text10(0)
    rs_parti.Fields(2) = frmcrystalizacion.Text9(1)
    rs_parti.Fields(3) = frmcrystalizacion.Text9(2)
rs_parti.Update
rs_parti.Close
```

```
'prevaporacionjarabe
rs_parti.Source = "SELECT * FROM prevaporacionjarabe"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    'rs_parti.Fields(1) = frmpreevaporacionj.Text1
    rs_parti.Fields(2) = j4
    rs_parti.Fields(3) = j5
```

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rs_parti.Fields(4) = j6
rs_parti.Fields(5) = j7
rs_parti.Update
rs_parti.Close

'cristalizacion brix
rs_parti.Source = "SELECT * FROM cristalizacion"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.Text1(0)
    rs_parti.Fields(2) = frmcrystalizacion.Text1(1)
    rs_parti.Fields(3) = frmcrystalizacion.Text1(2)
    rs_parti.Fields(4) = frmcrystalizacion.Text1(3)
    rs_parti.Fields(5) = frmcrystalizacion.Text1(4)
    rs_parti.Fields(6) = frmcrystalizacion.Text1(5)
    rs_parti.Fields(7) = frmcrystalizacion.Text1(6)
    rs_parti.Fields(8) = frmcrystalizacion.Text1(7)
    rs_parti.Fields(9) = frmcrystalizacion.Text1(8)
    rs_parti.Fields(10) = frmcrystalizacion.Text1(9)
    rs_parti.Fields(11) = frmcrystalizacion.Text1(10)
    rs_parti.Fields(12) = frmcrystalizacion.Text1(11)
rs_parti.Update
rs_parti.Close

'cristalizacion pureza
rs_parti.Source = "SELECT * FROM cristalizacionprz"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.text2(0)
    rs_parti.Fields(2) = frmcrystalizacion.text2(1)
    rs_parti.Fields(3) = frmcrystalizacion.text2(2)
    rs_parti.Fields(4) = frmcrystalizacion.text2(3)
    rs_parti.Fields(5) = j10
    rs_parti.Fields(6) = j11
    rs_parti.Fields(7) = j12
    rs_parti.Fields(8) = j13
    rs_parti.Fields(9) = j14
    rs_parti.Fields(10) = j15
    rs_parti.Fields(11) = j16
    rs_parti.Fields(12) = j17
    rs_parti.Fields(13) = j18
rs_parti.Update
rs_parti.Close

'cristalizacion pol
rs_parti.Source = "SELECT * FROM cristalizacionp"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1

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```

rs_parti.Fields(1) = j20
rs_parti.Fields(2) = j21
rs_parti.Fields(3) = j22
rs_parti.Fields(4) = j23
rs_parti.Fields(5) = j24
rs_parti.Fields(6) = j25
rs_parti.Fields(7) = j26
rs_parti.Fields(8) = j27
rs_parti.Fields(9) = j28
rs_parti.Fields(10) = j29
rs_parti.Fields(11) = j30
rs_parti.Fields(12) = j19
rs_parti.Update
rs_parti.Close

'cristalizacion pureza
rs_parti.Source = "SELECT * FROM cristalizaciondensidad"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmcrystalizacion.Text3(0)
    rs_parti.Fields(2) = frmcrystalizacion.Text3(1)
    rs_parti.Fields(3) = frmcrystalizacion.Text3(2)
    rs_parti.Fields(4) = frmcrystalizacion.Text3(3)
    rs_parti.Fields(5) = frmcrystalizacion.Text3(4)
    rs_parti.Fields(6) = frmcrystalizacion.Text3(5)
    rs_parti.Fields(7) = frmcrystalizacion.Text3(6)
    rs_parti.Fields(8) = j31
    rs_parti.Fields(9) = j32
    rs_parti.Fields(10) = j33
    rs_parti.Fields(11) = j34
    rs_parti.Fields(12) = j35
    rs_parti.Fields(13) = j36
rs_parti.Update
rs_parti.Close

'masa cocida A
rs_parti.Source = "SELECT * FROM masacocidaA"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmmasaca.Text1(0)
    rs_parti.Fields(2) = frmmasaca.Text1(1)
    rs_parti.Fields(3) = frmmasaca.Text1(2)
    rs_parti.Fields(4) = frmmasaca.Text1(3)
    rs_parti.Fields(5) = frmmasaca.Text1(4)
    rs_parti.Fields(6) = frmmasaca.Text1(5)
    rs_parti.Fields(7) = frmmasaca.Text1(6)
    rs_parti.Fields(8) = frmmasaca.text2(0)
    rs_parti.Fields(9) = frmmasaca.text2(1)
    rs_parti.Fields(10) = frmmasaca.text2(2)

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rs_parti.Fields(11) = frmmasaca.Text3(0)
rs_parti.Fields(12) = frmmasaca.Text3(1)
rs_parti.Fields(13) = frmmasaca.Text3(2)
rs_parti.Fields(14) = frmmasaca.Text3(3)
rs_parti.Fields(15) = frmmasaca.Text4(0)
rs_parti.Fields(16) = frmmasaca.Text4(1)
rs_parti.Fields(17) = frmmasaca.Text4(2)
rs_parti.Fields(18) = k16
rs_parti.Fields(19) = k18
rs_parti.Fields(20) = k5
rs_parti.Fields(21) = k20
rs_parti.Fields(22) = k6
rs_parti.Fields(23) = k22
rs_parti.Fields(24) = k7
rs_parti.Fields(25) = k15
rs_parti.Fields(26) = k25
rs_parti.Fields(27) = k27
rs_parti.Fields(28) = k14
rs_parti.Fields(29) = k28
rs_parti.Fields(30) = k29
rs_parti.Fields(31) = k30
rs_parti.Fields(32) = k31
rs_parti.Fields(33) = k32
rs_parti.Fields(34) = k33
rs_parti.Fields(35) = k34
rs_parti.Fields(36) = k35
rs_parti.Fields(37) = k36
rs_parti.Fields(38) = k37
rs_parti.Fields(39) = k38
rs_parti.Fields(40) = k39
rs_parti.Fields(41) = k40
rs_parti.Fields(42) = k41
rs_parti.Fields(43) = k42
rs_parti.Fields(44) = k43
rs_parti.Fields(45) = k45
rs_parti.Fields(46) = k46
rs_parti.Fields(47) = k47
rs_parti.Fields(48) = k48
rs_parti.Fields(49) = k49
rs_parti.Fields(50) = k50
rs_parti.Fields(51) = k51
rs_parti.Fields(52) = o57
rs_parti.Update
rs_parti.Close

```

```

'masa cocida B
rs_parti.Source = "SELECT * FROM masacocidaB"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
rs_parti.Fields(0) = aux + 1
rs_parti.Fields(1) = frmmasacb.Text1(0)

```

```

rs_parti.Fields(2) = frmmasacb.Text1(1)
rs_parti.Fields(3) = frmmasacb.Text1(2)
rs_parti.Fields(4) = frmmasacb.Text1(3)
rs_parti.Fields(5) = frmmasacb.Text1(4)
rs_parti.Fields(6) = frmmasacb.Text1(5)
rs_parti.Fields(7) = frmmasacb.Text1(6)
rs_parti.Fields(8) = frmmasacb.text2(0)
rs_parti.Fields(9) = frmmasacb.Text3(0)
rs_parti.Fields(10) = frmmasacb.Text3(1)
rs_parti.Fields(11) = frmmasacb.Text3(2)
rs_parti.Fields(12) = frmmasacb.Text3(3)
rs_parti.Fields(13) = frmmasacb.Text4(0)
rs_parti.Fields(14) = frmmasacb.Text4(1)
rs_parti.Fields(15) = l3
rs_parti.Fields(16) = l10
rs_parti.Fields(17) = l8
rs_parti.Fields(18) = l9
rs_parti.Fields(19) = l13
rs_parti.Fields(20) = l14
rs_parti.Fields(21) = l15
rs_parti.Fields(22) = l16
rs_parti.Fields(23) = l17
rs_parti.Fields(24) = l18
rs_parti.Fields(25) = l19
rs_parti.Fields(26) = l20
rs_parti.Fields(27) = l21
rs_parti.Fields(28) = l22
rs_parti.Fields(29) = l23
rs_parti.Fields(30) = l24
rs_parti.Fields(31) = l25
rs_parti.Fields(32) = l26
rs_parti.Fields(33) = l27
rs_parti.Fields(34) = l28
rs_parti.Fields(35) = l29
rs_parti.Fields(36) = o58
rs_parti.Update
rs_parti.Close

```

```

'masa cocida C
rs_parti.Source = "SELECT * FROM masacocidac"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
rs_parti.Fields(0) = aux + 1
rs_parti.Fields(1) = frmmasacc.Text1(0)
rs_parti.Fields(2) = frmmasacc.Text1(1)
rs_parti.Fields(3) = frmmasacc.Text1(2)
rs_parti.Fields(4) = frmmasacc.Text1(3)
rs_parti.Fields(5) = frmmasacc.Text1(4)
rs_parti.Fields(6) = frmmasacc.Text1(5)
rs_parti.Fields(7) = frmmasacc.text2(0)
rs_parti.Fields(8) = frmmasacc.Text3(0)

```

```
rs_parti.Fields(9) = frmmasacc.Text3(1)
rs_parti.Fields(10) = frmmasacc.Text3(2)
rs_parti.Fields(11) = frmmasacc.Text3(3)
rs_parti.Fields(12) = frmmasacc.Text4(0)
rs_parti.Fields(13) = frmmasacc.Text4(1)
rs_parti.Fields(14) = m1
rs_parti.Fields(15) = m3
rs_parti.Fields(16) = m8
rs_parti.Fields(17) = m9
rs_parti.Fields(18) = m12
rs_parti.Fields(19) = m13
rs_parti.Fields(20) = m14
rs_parti.Fields(21) = m15
rs_parti.Fields(22) = m16
rs_parti.Fields(23) = m17
rs_parti.Fields(24) = m18
rs_parti.Fields(25) = m19
rs_parti.Fields(26) = m20
rs_parti.Fields(27) = m21
rs_parti.Fields(28) = m22
rs_parti.Fields(29) = m24
rs_parti.Fields(30) = m25
rs_parti.Fields(31) = m26
rs_parti.Fields(32) = m27
rs_parti.Fields(33) = m28
rs_parti.Fields(34) = o59
rs_parti.Update
rs_parti.Close
```

```
'pie de templa
rs_parti.Source = "SELECT * FROM pietempla"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
rs_parti.Fields(0) = aux + 1
rs_parti.Fields(1) = frmptempla.Text1(0)
rs_parti.Fields(2) = frmptempla.Text1(1)
rs_parti.Fields(3) = frmptempla.Text1(2)
rs_parti.Fields(4) = frmptempla.Text1(3)
rs_parti.Fields(5) = frmptempla.Text1(4)
rs_parti.Fields(6) = frmptempla.Text1(5)
rs_parti.Fields(7) = frmptempla.Text1(6)
rs_parti.Fields(8) = frmptempla.Text1(7)
rs_parti.Fields(9) = frmptempla.Text3(0)
rs_parti.Fields(10) = frmptempla.Text3(1)
rs_parti.Fields(11) = frmptempla.Text3(2)
rs_parti.Fields(12) = frmptempla.Text4(0)
rs_parti.Fields(13) = frmptempla.Text4(1)
rs_parti.Fields(14) = n1
rs_parti.Fields(15) = n3
rs_parti.Fields(16) = n8
rs_parti.Fields(17) = n9
```

```
rs_parti.Fields(18) = n12
rs_parti.Fields(19) = n13
rs_parti.Fields(20) = n15
rs_parti.Fields(21) = n16
rs_parti.Fields(22) = o60
rs_parti.Update
rs_parti.Close
```

```
'SEcadora
rs_parti.Source = "SELECT * FROM secadora"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmsecadora.Text1(0)
    rs_parti.Fields(2) = frmsecadora.Text1(1)
    rs_parti.Fields(3) = n20
    rs_parti.Fields(4) = n21
    rs_parti.Fields(5) = n22
    rs_parti.Fields(6) = n23
    rs_parti.Fields(7) = n24
    rs_parti.Fields(8) = n31
    rs_parti.Fields(9) = n32
    rs_parti.Fields(10) = n34
    rs_parti.Fields(11) = n35
    rs_parti.Fields(12) = n25
    rs_parti.Fields(13) = n26
    rs_parti.Fields(14) = n27
    rs_parti.Fields(15) = n28
    rs_parti.Fields(16) = n29
    rs_parti.Fields(17) = n30
rs_parti.Update
rs_parti.Close
```

```
'Aire Calentamiento
rs_parti.Source = "SELECT * FROM airecalentamiento"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmsecadora.Text6(0)
    rs_parti.Fields(2) = frmsecadora.Text6(1)
    rs_parti.Fields(3) = frmsecadora.Text6(2)
    rs_parti.Fields(4) = frmsecadora.Text6(3)
    rs_parti.Fields(5) = frmsecadora.Text6(4)
    rs_parti.Fields(6) = frmsecadora.Text6(5)
    rs_parti.Fields(7) = frmsecadora.Text6(6)
    rs_parti.Fields(8) = p1
    rs_parti.Fields(9) = p2
    rs_parti.Fields(10) = p3
    rs_parti.Fields(11) = p4
rs_parti.Update
rs_parti.Close
```

```
'Aire Enfriamiento
rs_parti.Source = "SELECT * FROM aireenfriamiento"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmsecadora.Text7(0)
    rs_parti.Fields(2) = frmsecadora.Text7(1)
    rs_parti.Fields(3) = frmsecadora.Text7(2)
    rs_parti.Fields(4) = frmsecadora.Text7(3)
    rs_parti.Fields(5) = frmsecadora.Text7(4)
    rs_parti.Fields(6) = frmsecadora.Text7(5)
rs_parti.Update
rs_parti.Close
```

```
'aire Salida
rs_parti.Source = "SELECT * FROM airesalida"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmsecadora.Text8(0)
    rs_parti.Fields(2) = frmsecadora.Text8(1)
    rs_parti.Fields(3) = frmsecadora.Text8(2)
    rs_parti.Fields(4) = frmsecadora.Text8(3)
    rs_parti.Fields(5) = p7
    rs_parti.Fields(6) = p8
    rs_parti.Fields(7) = p18
    rs_parti.Fields(7) = p17
rs_parti.Update
rs_parti.Close
```

```
'Calentamiento en el Azúcar
rs_parti.Source = "SELECT * FROM calentamientosecador"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    rs_parti.Fields(1) = frmsecadora.Text10(0)
    rs_parti.Fields(2) = frmsecadora.Text10(1)
    rs_parti.Fields(3) = q41
    rs_parti.Fields(4) = q42
rs_parti.Update
rs_parti.Close
```

```
'Refundidor de azúcar
rs_parti.Source = "SELECT * FROM refundidorazucar"
rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
rs_parti.AddNew
    rs_parti.Fields(0) = aux + 1
    'rs_parti.Fields(1) = frmresumen1.Text9(0)
    'rs_parti.Fields(2) = frmresumen1.Text9(1)
    'rs_parti.Fields(3) = frmresumen1.Text9(2)
```

```

'rs_parti.Fields(4) = frmresumen1.Text9(3)
'rs_parti.Fields(5) = frmresumen1.Text9(4)
rs_parti.Fields(6) = q43
rs_parti.Fields(7) = q47
rs_parti.Update
rs_parti.Close

'Vapor de Calefacción del pre
'rs_parti.Source = "SELECT * FROM vaporcalefpre"
'rs_parti.Open rs_parti.Source, cn_parti, , adLockOptimistic
'rs_parti.AddNew
' rs_parti.Fields(0) = aux + 1
' rs_parti.Fields(1) = frmresumen1.Text11
' rs_parti.Fields(2) = q48
'rs_parti.Update
'rs_parti.Close

```

End Function

Caire

```

'calcular aire calentamiento
Function acalentamiento()
p1 = (CSng(frmsecadora.Text6(0)) * 1.8) + 32
p2 = (CSng(frmsecadora.Text6(1)) * 1.8) + 32
p3 = (CSng(frmsecadora.Text6(3)) * 1.8) + 32
p4 = (100 - bb19) / 100
End Function

'calcular aire de enfriamiento
Function aenfriamiento()
p5 = CSng(frmsecadora.Text6(2))
End Function

'calcular aire de salida
Function asalida()
p7 = (CSng(frmsecadora.Text8(0)) * 1.8) + 32
p8 = (CSng(frmsecadora.Text8(1)) * 1.8) + 32

'calculados
p11 = CSng(frmsecadora.Text6(5)) * (1 - ((1 - p4) / (1 - CSng(frmsecadora.Text7(4))))) 
p12 = CSng(frmsecadora.Text6(5)) * ((CSng(frmsecadora.Text6(6)) * (0.295 + (0.0008 *
CSng(frmsecadora.Text6(6)))) - ((1 - p4) * CSng(frmsecadora.Text7(5)) * (0.295 + (0.0008 *
CSng(frmsecadora.Text7(5)))) / (1 - CSng(frmsecadora.Text7(4))))) 
'F
p13 = CSng(frmsecadora.Text8(2)) - p5
p14 = CSng(frmsecadora.Text8(3)) - CSng(frmsecadora.Text7(3))
'c
p15 = CSng(frmsecadora.Text8(2)) - CSng(frmsecadora.Text6(2))
p16 = CSng(frmsecadora.Text8(3)) - CSng(frmsecadora.Text6(4))

'Solución

```

```
p17 = ((p11 * p16) - (p12 * p15)) / ((p13 * p16) - (p14 * p15))
```

```
p18 = ((p13 * p12) - (p11 * p14)) / ((p13 * p16) - (p14 * p15))
```

```
'p9 = p18  
'p10=p17  
End Function
```

```
Function Calentamiento()
```

```
'p18  
'v5  
'v11'  
q41 = (CSng(frmsecadora.Text6(4)) - CSng(frmsecadora.Text7(3))) * p18  
q42 = q41 / (CSng(frmsecadora.Text10(0)) * CSng(frmsecadora.Text10(1)))  
End Function
```

```
Function razucar()
```

```
q43 = ((1 * bb20) + bb21) / 1000  
q44 = i6 / 1000  
q45 = CSng(frmsecadora.Text9(0))  
q46 = CSng(frmsecadora.Text8(3))  
q47 = q44 * (CSng(frmsecadora.Text9(3)) - q45) * (1 + CSng(frmsecadora.Text9(4)))  
End Function
```

```
Function vcalefaccion()
```

```
q48 = q47 / CSng(frmsecadora.Text11)  
bb28 = CSng(frmsecadora.Text7(3))  
bb29 = CSng(frmsecadora.Text6(4))  
bb38 = CSng(frmsecadora.Text1(0))  
bb39 = CSng(frmsecadora.Text1(1))
```

```
End Function
```

Ccalcularbmasa

```
Public aux As Integer
```

```
Function aparecer(ByVal aux)
```

```
If bandera = 1 Then
```

```
Select Case aux
```

```
Case 1:
```

```
    'Asignar valores a la tabla de RESOLUCION RESOLUCION - Flujos en Ton/h  
    Caña molida
```

```
        frmmolinos.Text3(0) = CSng(A)  
        frmmolinos.Text3(1) = CSng(bb1)  
        frmmolinos.Text3(2) = CSng(J)  
        frmmolinos.Text3(3) = CSng(Z)  
        frmmolinos.Text3(4) = CSng(L)  
        frmmolinos.Text3(5) = CSng(F)  
        frmmolinos.Text3(6) = CSng(bI1)  
        frmmolinos.Text3(7) = CSng(i)  
        frmmolinos.Text3(8) = CSng(O)
```

```
frmmolinos.Text3(9) = CSng(O1)
frmmolinos.Text3(10) = CSng(H)
frmmolinos.Text3(11) = CSng(B)
frmmolinos.Text3(12) = CSng(C)
frmmolinos.Text3(13) = CSng(G)
frmmolinos.Text3(14) = CSng(E)
frmmolinos.Text3(15) = CSng(bE)
'Asignar valores a la tabla de RESOLUCION - Análisis Perdidas
frmmolinos.Text6(0) = CSng(m0)
frmmolinos.Text6(1) = CSng(m3)
frmmolinos.Text6(2) = CSng(m4)
frmmolinos.Text6(3) = CSng(m5)
frmmolinos.Text6(4) = CSng(m1)
frmmolinos.Text6(5) = CSng(m2)
frmmolinos.Text6(8) = CSng(mt)
frmmolinos.Text6(6) = CSng((mt + pb))
```

```
frmmolinos.Text6(7) = CSng(pb)
frmmolinos.SSTab1.Visible = True
frmmolinos.Frame5.Visible = True
frmmolinos.Text9(0) = CSng(A)
frmmolinos.Text9(1) = CSng(Z)
frmmolinos.Text9(2) = CSng(jm)
frmmolinos.Text9(3) = CSng(pjm1 / bjm)
frmmolinos.Text9(4) = CSng(a20)
frmmolinos.Text9(5) = CSng(pjm1)
frmmolinos.Text9(6) = CSng(bjm)
```

Case 2

```
'Asignar a la tabla de Resolucion sulfitacion
frmpurificaciones.Text3(0) = CSng(c1)
frmpurificaciones.Text3(1) = CSng(c2)
frmpurificaciones.Text3(2) = CSng(c3)
frmpurificaciones.Text3(3) = CSng(c4)
frmpurificaciones.Text3(4) = CSng(c3 / c4)
```

```
'Asignar a la tabla de Resolucion
frmpurificaciones.Text4(0) = CSng(d1)
frmpurificaciones.Text4(1) = CSng(d2)
frmpurificaciones.Text4(2) = CSng(d3)
frmpurificaciones.Text4(3) = CSng(d4)
frmpurificaciones.Text4(4) = CSng(d5)
frmpurificaciones.Text4(5) = CSng(d6)
frmpurificaciones.Text4(6) = CSng(d7)
frmpurificaciones.Text4(7) = CSng(d8)
frmpurificaciones.Frame3.Visible = True
frmpurificaciones.Frame4.Visible = True
```

Case 3

```
'Asignar valores a tabla resolucion fosfato
```

```

frmclarificacion.Text3(0) = CSng(e1)
frmclarificacion.Text3(1) = CSng(e2)
'Asignar valores a tabla resolucion fosfato
frmclarificacion.Text4(0) = CSng(e3)
frmclarificacion.Text4(1) = CSng(e4)
frmclarificacion.Text4(2) = CSng(e5)
frmclarificacion.Text4(3) = CSng(e6)
'frmclarificacion.Frame3.Visible = True
'frmclarificacion.Frame4.Visible = True
'asignar valores
frmclarificacion.Text6(0) = CSng(f0)
frmclarificacion.Text6(1) = CSng(f1)
frmclarificacion.Text6(2) = CSng(f4)
frmclarificacion.Text6(3) = CSng(f5)
frmclarificacion.Text6(4) = CSng(f6)
frmclarificacion.Text6(5) = CSng(f2)
frmclarificacion.Text6(6) = CSng(f3)
frmclarificacion.Text6(7) = CSng(f7)
frmclarificacion.Text6(8) = CSng(f8)
frmclarificacion.Text6(9) = CSng(f9)
frmclarificacion.Text6(10) = CSng(f10)
frmclarificacion.Text6(11) = CSng(f11)
frmclarificacion.Text6(12) = CSng(f12)
frmclarificacion.Text6(13) = CSng(f13)
'frmfiltro.Frame2.Visible = True

```

Case 4

```

'asignar valores alas tablas
frmevaporadores.Text10(0) = CSng(f7)
frmevaporadores.Text10(1) = CSng(g1)
frmevaporadores.Text10(2) = CSng(g2)
frmevaporadores.Text10(3) = CSng(g3)
'asignar valores a tabla
frmevaporadores.Text4(0) = CSng(g4)
frmevaporadores.Text4(1) = CSng(g5)
frmevaporadores.Text4(2) = CSng(g6)
frmevaporadores.Text4(3) = CSng(g7)
frmevaporadores.Text4(4) = CSng(g8)
'asignar valores a tabla
frmevaporadores.Text3(0) = CSng(g9)
frmevaporadores.Text3(1) = CSng(g10)
frmevaporadores.Text3(2) = CSng(g11)
frmevaporadores.Text3(3) = CSng(g12)
frmevaporadores.Text3(4) = CSng(g13)
'asignar valores a tabla
frmevaporadores.Text5(0) = CSng(g14)
frmevaporadores.Text5(1) = CSng(g15)
frmevaporadores.Text5(2) = CSng(g16)
frmevaporadores.Text5(3) = CSng(g17)
frmevaporadores.Text5(4) = CSng(g18)
'asignar valores a tabla

```

```

frmevaporadores.Text6(0) = CSng(g19)
frmevaporadores.Text6(1) = CSng(g20)
frmevaporadores.Text6(2) = CSng(g21)
frmevaporadores.Text6(3) = CSng(g22)
frmevaporadores.Text6(4) = CSng(g23)
'asignar valores a tabla
frmevaporadores.Text7(0) = CSng(g24)
frmevaporadores.Text7(1) = CSng(g25)
frmevaporadores.Text7(2) = CSng(g26)
frmevaporadores.Text7(3) = CSng(g27)
frmevaporadores.Text7(4) = CSng(g28)
frmevaporadores.Text7(5) = CSng((g28 + g27 + g26 + g25 + g24))
'asignar valores a tabla
frmevaporadores.Text12(0) = CSng(g18)
frmevaporadores.Text12(1) = CSng(frmevaporadores.Text1(4))
frmevaporadores.Text12(2) = CSng(h6)
frmevaporadores.Text12(3) = CSng(g8)
frmevaporadores.Text12(4) = CSng(h8)
frmevaporadores.Text12(5) = CSng(h9)
frmevaporadores.Text12(6) = CSng(h10)
frmevaporadores.Text12(7) = CSng(h11)
frmevaporadores.Text12(8) = CSng(h12)
frmevaporadores.Text12(9) = CSng(h8)
frmevaporadores.Text12(10) = CSng(h14)
frmevaporadores.Text12(11) = CSng(h15)
frmevaporadores.Text12(12) = CSng(h16)
frmevaporadores.Text12(13) = CSng(h17)
frmevaporadores.Text12(14) = CSng(h18)
'Asignar valores a tabla
frmevaporadores.Text14(0) = CSng(g23)
frmevaporadores.Text14(1) = CSng(h2)
frmevaporadores.Text14(2) = CSng(h3)

```

Case 5

```

'asignar valores a tabla
frmcrystalizacion.Text11(0) = CSng(bb18)
frmcrystalizacion.Text11(1) = CSng(i2)
frmcrystalizacion.Text11(2) = CSng(j22)
frmcrystalizacion.Text11(3) = CSng(frmcrystalizacion.Text1(10))
frmcrystalizacion.Text11(4) = CSng(j30)
frmcrystalizacion.Text11(5) = CSng(i6)
frmcrystalizacion.Text11(6) = CSng(i7)
frmcrystalizacion.Text11(7) = CSng(i8)
frmcrystalizacion.Text11(8) = CSng(i9)

```

```

'asignar valores al formulario frmpreevaporationj
frmcrystalizacion.Text13(0) = CSng(h16)
frmcrystalizacion.Text13(1) = CSng(h18)
frmcrystalizacion.Text13(2) = CSng(h15)
frmcrystalizacion.Text13(3) = CSng(j4)
frmcrystalizacion.Text13(4) = CSng(j5)

```

```

frmcrystalizacion.Text13(5) = CSng(j6)
frmcrystalizacion.Text13(6) = CSng(j7)
frmcrystalizacion.Text13(7) = CSng(j8)
frmPreevaporationj.Frame2.Visible = True

'asignar datos pureza a tabla
frmcrystalizacion.Text6(0) = CSng(j10)
frmcrystalizacion.Text6(1) = CSng(j11)
frmcrystalizacion.Text6(2) = CSng(j12)
frmcrystalizacion.Text6(3) = CSng(j13)
frmcrystalizacion.Text6(4) = CSng(j14)
frmcrystalizacion.Text6(5) = CSng(j15)
frmcrystalizacion.Text6(6) = CSng(j16)
frmcrystalizacion.Text6(7) = CSng(j17)
frmcrystalizacion.Text6(8) = CSng(j18)
'asignar valores pol a tabla
frmcrystalizacion.Text5(0) = CSng(j7)
frmcrystalizacion.Text5(1) = CSng(j20)
frmcrystalizacion.Text5(2) = CSng(j21)
frmcrystalizacion.Text5(3) = CSng(j22)
frmcrystalizacion.Text5(4) = CSng(j23)
frmcrystalizacion.Text5(5) = CSng(j24)
frmcrystalizacion.Text5(6) = CSng(j25)
frmcrystalizacion.Text5(7) = CSng(j26)
frmcrystalizacion.Text5(8) = CSng(j27)
frmcrystalizacion.Text5(9) = CSng(j28)
frmcrystalizacion.Text5(10) = CSng(j29)
frmcrystalizacion.Text5(11) = CSng(j30)
frmcrystalizacion.Text5(12) = CSng(j19)
'asignar datos densidad a tabla
frmcrystalizacion.Text7(0) = CSng(j31)
frmcrystalizacion.Text7(1) = CSng(j32)
frmcrystalizacion.Text7(2) = CSng(j33)
frmcrystalizacion.Text7(3) = CSng(j34)
frmcrystalizacion.Text7(4) = CSng(j35)
frmcrystalizacion.Text7(5) = CSng(j36)

```

Case 6

```

'asignar valores de masa cocida A a tabla
frmmasaca.Text5(0) = CSng(bb8)
frmmasaca.Text5(1) = CSng(k18)
frmmasaca.Text5(2) = CSng(k20)
frmmasaca.Text5(3) = CSng(k22)
frmmasaca.Text5(4) = CSng(k25)
frmmasaca.Text5(5) = CSng(k27)

frmmasaca.Text8(0) = CSng(k16)
frmmasaca.Text8(1) = CSng(k5)
frmmasaca.Text8(2) = CSng(k6)
frmmasaca.Text8(3) = CSng(i7)
frmmasaca.Text8(4) = CSng(k15)

```

```
frmmasaca.Text8(5) = CSng(k14)
frmmasaca.Text8(6) = CSng(k7)
frmmasaca.Text8(7) = CSng(k28)
```

```
'asignar centrifugas
frmmasaca.Text6(0) = CSng(k29)
frmmasaca.Text6(1) = CSng(k30)
frmmasaca.Text6(2) = CSng(k32)
frmmasaca.Text6(3) = CSng(k34)
frmmasaca.Text6(4) = CSng(k37)
```

```
frmmasaca.Text9(0) = CSng(k31)
frmmasaca.Text9(1) = CSng(k33)
frmmasaca.Text9(2) = CSng(k35)
frmmasaca.Text9(3) = CSng(k36)
frmmasaca.Text9(4) = CSng(k38)
frmmasaca.Text9(5) = CSng(k39)
frmmasaca.Text9(6) = CSng(k40)
frmmasaca.Text9(7) = CSng(k41)
frmmasaca.Text9(8) = CSng(k42)
```

```
'asignar condensador barométrico
frmmasaca.Text10(0) = CSng(k43)
frmmasaca.Text10(1) = CSng(frmmasaca.Text1(4))
frmmasaca.Text10(2) = CSng(k45)
frmmasaca.Text10(3) = CSng(k46)
frmmasaca.Text10(4) = CSng(k47)
frmmasaca.Text10(5) = CSng(k48)
frmmasaca.Text10(6) = CSng(k49)
frmmasaca.Text10(7) = CSng(k50)
frmmasaca.Text10(8) = CSng(k51)
' If j5 * 24 / (k5 + k14) < 8 Then
'   frmmasaca.Text7 = CSNG(j5 * 24 / (k5 + k14), 3)
' Else
'   frmmasaca.Text7 = CSNG(j5 * 24 / (k5 + k14), 3)
'   MsgBox ("La masa cocida sobrepasa los rangos reales")
' End If
```

Case 7

```
'asignar valores masacocida b
frmmasacb.Text7 = CSng(l4)
frmmasacb.Text11(0) = CSng(l3)
frmmasacb.Text11(1) = CSng(l10)
frmmasacb.Text11(2) = CSng(l8)
frmmasacb.Text11(3) = CSng(l9)
frmmasacb.Text11(4) = CSng(l13)
frmmasacb.Text11(5) = CSng(l14)
'asignar a centrifugas
frmmasacb.Text6(0) = CSng(l15)
frmmasacb.Text6(1) = CSng(l16)
frmmasacb.Text6(2) = CSng(l19)
frmmasacb.Text6(3) = CSng(l21)
```

```
frmmasacb.Text6(4) = CSng(l22)
frmmasacb.Text9(0) = CSng(l17)
frmmasacb.Text9(1) = CSng(l18)
frmmasacb.Text9(2) = CSng(l20)
```

```
'asignarcondensador
frmmasacb.Text12(0) = CSng(l23)
frmmasacb.Text12(1) = CSng(l24)
frmmasacb.Text12(2) = CSng(l25)
frmmasacb.Text12(3) = CSng(l26)
frmmasacb.Text12(4) = CSng(l27)
frmmasacb.Text12(5) = CSng(l28)
frmmasacb.Text12(6) = CSng(l29)
frmmasacb.Frame8.Visible = True
```

Case 8

```
'asignar valores masacocida c
frmmasacc.Text7 = CSng(bb16)
frmmasacc.Text11(0) = CSng(mm1)
frmmasacc.Text11(1) = CSng(mm3)
frmmasacc.Text11(2) = CSng(m8)
frmmasacc.Text11(3) = CSng(m9)
frmmasacc.Text11(4) = CSng(m12)
frmmasacc.Text11(5) = CSng(m13)
'asignar a centrifugas
frmmasacc.Text6(0) = CSng(m14)
frmmasacc.Text6(1) = CSng(m15)
frmmasacc.Text6(2) = CSng(m18)
frmmasacc.Text6(3) = CSng(m20)
frmmasacc.Text6(4) = CSng(m21)
frmmasacc.Text9(0) = CSng(m16)
frmmasacc.Text9(1) = CSng(m17)
frmmasacc.Text9(2) = CSng(m19)
```

```
'asignarcondensador
frmmasacc.Text12(0) = CSng(m22)
' frmmasacc.Text12(1) = CSng(m23)
'frmmasacc.Text12(2) = CSng(m24)
frmmasacc.Text12(3) = CSng(m25)
frmmasacc.Text12(4) = CSng(m26)
frmmasacc.Text12(5) = CSng(m27)
frmmasacc.Text12(6) = CSng(m28)
frmmasacc.Frame8.Visible = True
```

Case 9

```
'asignar valores masacocida c
frmptempla.Text7 = CSng(bb13)
frmptempla.Text11(0) = CSng(n1)
frmptempla.Text11(1) = CSng(n3)
frmptempla.Text11(2) = CSng(n8)
frmptempla.Text11(3) = CSng(n9)
frmptempla.Text11(4) = CSng(n12)
```

```
'asignarcondensador  
frmptempla.Text12(0) = CSng(n13)  
frmptempla.Text12(1) = CSng(n14)  
frmptempla.Text12(2) = CSng(n15)  
frmptempla.Text12(3) = CSng(n16)  
frmptempla.Frame8.Visible = True
```

Case 10

```
'asignar valores de secador a tablas  
frmsecadura.text2(0) = CSng(j24)  
frmsecadura.text2(1) = CSng(bb19)  
frmsecadura.text2(2) = CSng(n20)  
frmsecadura.text2(3) = CSng(21)
```

```
frmsecadura.Text3(0) = CSng(k39)  
frmsecadura.Text3(1) = CSng(n22)  
frmsecadura.Text3(2) = CSng(n23)  
frmsecadura.Text3(3) = CSng(n24)  
frmsecadura.Text3(4) = CSng(n31)  
frmsecadura.Text3(5) = CSng(n32)  
frmsecadura.Text3(6) = CSng(bb4)
```

```
frmsecadura.Text4(0) = CSng(n34)  
frmsecadura.Text4(1) = CSng(n35)  
frmsecadura.Text4(2) = CSng(n36)
```

```
frmsecadura.Text5(0) = CSng(n25)  
frmsecadura.Text5(1) = CSng(n26)  
frmsecadura.Text5(2) = CSng(n27)  
frmsecadura.Text5(3) = CSng(n28)  
frmsecadura.Text5(4) = CSng(n29)  
frmsecadura.Text5(5) = CSng(n30)
```

'asignar valores del aire calentamiento a tabla

```
frmsecadura.Text14(0) = CSng(p1)  
frmsecadura.Text14(1) = CSng(p2)  
frmsecadura.Text14(2) = CSng(p3)  
frmsecadura.Text14(3) = CSng(p4)
```

'asignar valores a aire enfriamiento

```
frmsecadura.Text15 = CSng(p5)  
'asignar valores aire de salida a tabla  
frmsecadura.Text16(0) = CSng(p7)  
frmsecadura.Text16(1) = CSng(p8)  
frmsecadura.Text16(2) = CSng(p18)  
frmsecadura.Text16(3) = CSng(p17)
```

'asignar valores calentamiento en el secador

```
frmsecadura.Text17(0) = CSng(p18)  
frmsecadura.Text17(1) = CSng(bb28)  
frmsecadura.Text17(2) = CSng(bb29)  
frmsecadura.Text17(3) = CSng(q41)  
frmsecadura.Text17(4) = CSng(q42)
```

'asignar valores refundidor de azucar a tabla

```
frmsecadora.Text12(0) = CSng(q43)
frmsecadora.Text12(1) = CSng(q44)
frmsecadora.Text12(2) = CSng(q45)
frmsecadora.Text12(3) = CSng(q46)
frmsecadora.Text12(4) = CSng(q47)
'asignar valores vapor calefacción del PRE a tabla
'frmsecadora.Text13 = CSng(q44)
```

Case 11

```
'asignar valores a tabla de signación
'requerimientos MCA
frmresumen.Text1(0) = CSng(o0)
frmresumen.Text1(1) = CSng(k15)
frmresumen.Text1(2) = CSng(k6)
'producción MCB
frmresumen.text2(0) = CSng(l9)
frmresumen.text2(1) = CSng(l8)
frmresumen.text2(2) = CSng(bb41)
frmresumen.text2(3) = CSng(l10)
'producción MCC
frmresumen.Text3(0) = CSng(m8)
frmresumen.Text3(1) = CSng(mm3)
frmresumen.Text3(2) = CSng(m9)
'producción PIE
frmresumen.Text4(0) = CSng(n3)
frmresumen.Text4(1) = CSng(n8)
frmresumen.Text4(2) = CSng(bb27)
frmresumen.Text4(3) = CSng(n9)
```

```
'asignar producción
'producción mCA
frmresumen.Text10(0) = CSng(o15)
frmresumen.Text10(1) = CSng(o16)
frmresumen.Text10(2) = CSng(k39)
'producción MCB
frmresumen.Text11(0) = CSng(l28)
frmresumen.Text11(1) = CSng(l20)
'producción MCC
frmresumen.Text12(0) = CSng(m27)
frmresumen.Text12(1) = CSng(m19)
'producción PIE
frmresumen.Text13 = CSng(mm1)
```

```
'mCA
frmresumen.Text5(0) = CSng(o23)
frmresumen.Text5(1) = CSng(o24)
frmresumen.Text5(2) = CSng(o16)
frmresumen.Text5(3) = CSng(o26)
frmresumen.Text5(4) = CSng(o27)
'MCB
frmresumen.Text6(0) = CSng(l8)
frmresumen.Text6(1) = CSng(o33)
```

frmresumen.Text6(2) = CSng(o34)
frmresumen.Text6(3) = CSng(o35)
frmresumen.Text6(4) = CSng(o36)
frmresumen.Text6(5) = CSng(bb41)
'pie
frmresumen.Text8(0) = CSng(n3)
frmresumen.Text8(1) = CSng(n8)
frmresumen.Text8(2) = CSng(bb27)
frmresumen.Text8(3) = CSng(n9)
'mcc
frmresumen.Text7(0) = CSng(m8)
frmresumen.Text7(1) = CSng(Abs(o33))
frmresumen.Text7(2) = CSng(o34)
frmresumen.Text7(3) = CSng(o35)
frmresumen.Text7(4) = CSng(o36)
frmresumen.Text7(5) = CSng(m9)

'asiganar requerimientos en resumen
frmresumen.Text9(0) = CSng(o44)
frmresumen.Text9(1) = CSng(o33)
frmresumen.Text9(2) = CSng(o35)
frmresumen.Text9(3) = CSng(bb41)
frmresumen.Text9(4) = CSng(o24)
frmresumen.Text9(5) = CSng(o16)
'asiganar valores en tablas
'#masa por día
frmresumen.Text14(0) = CSng(o27)
frmresumen.Text14(1) = CSng(o58)
frmresumen.Text14(2) = CSng(o59)
frmresumen.Text14(3) = CSng(o60)
'Sobrantes del día - Producidos
frmresumen.Text15(0) = CSng(o61)
frmresumen.Text15(1) = CSng(o62)
frmresumen.Text15(2) = CSng(o63)
frmresumen.Text15(3) = CSng(o64)
frmresumen.Text15(4) = CSng(o65)
frmresumen.Text15(5) = CSng(o66)
frmresumen.Text15(6) = CSng(o67)
'Sobrantes del día-consumidos
frmresumen.Text16(0) = CSng(o68)
frmresumen.Text16(1) = CSng(o69)
frmresumen.Text16(2) = CSng(o70)
frmresumen.Text16(3) = CSng(o71)
frmresumen.Text16(4) = CSng(o72)
frmresumen.Text16(6) = CSng(o73)
'Sobrantes del día - resultado
frmresumen.Text17(0) = CSng(o74)
frmresumen.Text17(1) = CSng(Abs(o75))
frmresumen.Text17(2) = CSng(o76)
frmresumen.Text17(3) = CSng(o77)
frmresumen.Text17(4) = CSng(o78)

```
frmresumen.Text17(5) = CSng(o79)
frmresumen.Text17(6) = CSng(o80)
```

Case 12

```
' asignar valores MCA
frmrrmasas.Text1(0) = CSng(q1)
frmrrmasas.Text1(1) = CSng(k15)
frmrrmasas.Text1(2) = CSng(i7)
frmrrmasas.Text1(3) = CSng(k6)
frmrrmasas.Text1(4) = CSng(k7)
frmrrmasas.Text1(5) = CSng(o57)
'asignar valores MCA BRIX
frmrrmasas.text2(0) = CSng(j4)
frmrrmasas.text2(1) = CSng(bb11)
frmrrmasas.text2(2) = CSng(bb26)
frmrrmasas.text2(3) = CSng(bb10)
frmrrmasas.text2(4) = CSng(bb9)
'asignar valores MCA EV
frmrrmasas.Text3(0) = CSng(q2)
frmrrmasas.Text3(1) = CSng(q3)
frmrrmasas.Text3(2) = CSng(q4)
frmrrmasas.Text3(3) = CSng(q5)
frmrrmasas.Text3(4) = CSng(q6)
```

```
' asignar valores MCB
frmrrmasas.Text4(0) = CSng(l9)
frmrrmasas.Text4(1) = CSng(l8)
frmrrmasas.Text4(2) = CSng(bb41)
frmrrmasas.Text4(3) = CSng(l10)
frmrrmasas.Text4(4) = CSng(l13)
frmrrmasas.Text4(5) = CSng(o58)
'asignar valores MCB BRIX
frmrrmasas.Text5(0) = CSng(bb11)
frmrrmasas.Text5(1) = CSng(bb23)
frmrrmasas.Text5(2) = CSng(bb24)
frmrrmasas.Text5(3) = CSng(bb15)
frmrrmasas.Text5(4) = CSng(bb14)
'asignar valores MCB EV
frmrrmasas.Text6(0) = CSng(q7)
frmrrmasas.Text6(1) = CSng(q8)
frmrrmasas.Text6(2) = CSng(q9)
frmrrmasas.Text6(3) = CSng(q10)
frmrrmasas.Text6(4) = CSng(q28)
```

```
' asignar valores MCc
frmrrmasas.Text7(0) = CSng(m8)
frmrrmasas.Text7(1) = CSng(m9)
frmrrmasas.Text7(2) = CSng(mm3)
frmrrmasas.Text7(3) = CSng(m12)
frmrrmasas.Text7(4) = CSng(o59)
'asignar valores MCC BRIX
```

```
frmrmamas.Text8(0) = CSng(bb24)
frmrmamas.Text8(1) = CSng(bb25)
frmrmamas.Text8(2) = CSng(bb15)
frmrmamas.Text8(3) = CSng(bb17)
'asignar valores MCC EV
frmrmamas.Text9(0) = CSng(q11)
frmrmamas.Text9(1) = CSng(q12)
frmrmamas.Text9(2) = CSng(q13)
frmrmamas.Text9(3) = CSng(q14)
```

```
'asignar valores PIE
frmrmamas.Text10(0) = CSng(n3)
frmrmamas.Text10(1) = CSng(n8)
frmrmamas.Text10(2) = CSng(n9)
frmrmamas.Text10(3) = CSng(bb42)
frmrmamas.Text10(4) = CSng(n12)
frmrmamas.Text10(5) = CSng(o60)
'asignar valores PIE BRIX
frmrmamas.Text11(0) = CSng(bb11)
frmrmamas.Text11(1) = CSng(bb23)
frmrmamas.Text11(2) = CSng(bb24)
frmrmamas.Text11(3) = CSng(bb15)
'asignar valores PIE EV
frmrmamas.Text12(0) = CSng(q15)
frmrmamas.Text12(1) = CSng(q16)
frmrmamas.Text12(2) = CSng(q17)
frmrmamas.Text12(3) = CSng(q18)
frmrmamas.Text12(4) = CSng(q19)
```

Case 13

```
'asignar valores d vapor a tachos MCA
frmdvapor.Text1(0) = CSng(q20)
frmdvapor.Text1(1) = CSng(q21)
frmdvapor.Text1(2) = CSng(q22)
frmdvapor.Text1(3) = CSng(q23)
frmdvapor.Text1(4) = CSng(q24)
frmdvapor.Text1(5) = CSng(q25)
'asignar valores d vapor a tachos MCB
frmdvapor.text2(0) = CSng(q26)
frmdvapor.text2(1) = CSng(q27)
frmdvapor.text2(2) = CSng((q26 + q27))
frmdvapor.text2(3) = CSng(q29)
frmdvapor.text2(4) = CSng(q30)
'asignar valores d vapor a tachos MCC
frmdvapor.Text3(0) = CSng(q31)
frmdvapor.Text3(1) = CSng(q32)
frmdvapor.Text3(2) = CSng(q33)
frmdvapor.Text3(3) = CSng(q34)
frmdvapor.Text3(4) = CSng(q35)
'asignar valores d vapor a tachos MPIE
frmdvapor.Text4(0) = CSng(q36)
frmdvapor.Text4(1) = CSng(q37)
```

```
frmvdvapor.Text4(2) = CSng(q38)
frmvdvapor.Text4(3) = CSng(q39)
frmvdvapor.Text4(4) = CSng(q40)
```

Case 14

'asignar porametros

```
frmgeneral.Text4(0) = CSng(bb6)
frmgeneral.Text4(1) = CSng(j5)
frmgeneral.Text4(2) = CSng(j7)
frmgeneral.Text4(3) = CSng(j8)
frmgeneral.Text4(4) = CSng(bb40)
```

'asignar ingresos a tabla Ton

```
frmgeneral.Text1(0) = CSng(bb4)
frmgeneral.Text1(1) = CSng(r1)
frmgeneral.Text1(2) = CSng(bb30)
frmgeneral.Text1(3) = CSng(bb31)
```

'asignar ingresos a tabla Pol

```
frmgeneral.text2(0) = CSng(bb5)
frmgeneral.text2(1) = CSng(bb18)
frmgeneral.text2(2) = CSng(j22)
frmgeneral.text2(3) = CSng(j30)
'asignar ingresos a tabla Ton/pol
frmgeneral.Text3(0) = CSng(r10)
frmgeneral.Text3(1) = CSng(r11)
frmgeneral.Text3(2) = CSng(r12)
frmgeneral.Text3(3) = CSng(r13)
frmgeneral.Text3(4) = CSng(r14)
frmgeneral.Text3(5) = CInt(r15)
```

'asignar egresos a tabla Ton

```
frmgeneral.Text5(0) = CSng(r16)
frmgeneral.Text5(1) = CSng(f5 * 24)
frmgeneral.Text5(2) = CSng(g19 * 24)
frmgeneral.Text5(3) = CSng(r2)
frmgeneral.Text5(4) = CSng(r3)
frmgeneral.Text5(5) = CSng(r4)
frmgeneral.Text5(6) = CSng(r5)
frmgeneral.Text5(7) = CSng(r6)
frmgeneral.Text5(8) = CSng(r7)
frmgeneral.Text5(9) = CSng(r8)
frmgeneral.Text5(10) = CSng(r9)
frmgeneral.Text5(11) = CSng(o74)
frmgeneral.Text5(12) = CSng(o78)
frmgeneral.Text5(13) = CSng(o79)
frmgeneral.Text5(14) = CSng(o80)
```

'asignar egresos a tabla Pol

```
frmgeneral.Text6(0) = CSng(bb5)
frmgeneral.Text6(1) = CSng(f6 * 24)
frmgeneral.Text6(2) = CSng(bb33)
frmgeneral.Text6(3) = CSng(bb34)
frmgeneral.Text6(4) = CSng(bb35)
```

```
frmgeneral.Text6(5) = CSng(bb36)
frmgeneral.Text6(6) = CSng(bb37)
frmgeneral.Text6(7) = CSng(0.01)
frmgeneral.Text6(8) = CSng(bb18)
frmgeneral.Text6(9) = CSng(bb18)
frmgeneral.Text6(10) = CSng(bb18)
frmgeneral.Text6(11) = CSng(j23)
frmgeneral.Text6(12) = CSng(j27)
frmgeneral.Text6(13) = CSng(j30)
frmgeneral.Text6(14) = CSng(j29)
'asignar egresos a tabla Ton/pol
frmgeneral.Text7(0) = CSng(mt * 24)
frmgeneral.Text7(1) = CSng(r17)
frmgeneral.Text7(2) = CSng(r18)
frmgeneral.Text7(3) = CSng(r32)
frmgeneral.Text7(4) = CSng(r19)
frmgeneral.Text7(5) = CSng(r20)
frmgeneral.Text7(6) = CSng(r21)
frmgeneral.Text7(7) = CSng(r22)
frmgeneral.Text7(8) = CSng(r23)
frmgeneral.Text7(9) = CSng(r24)
frmgeneral.Text7(10) = CSng(r11)
frmgeneral.Text7(11) = CSng(r25)
frmgeneral.Text7(12) = CSng(r26)
frmgeneral.Text7(13) = CSng(r27)
frmgeneral.Text7(14) = CSng(r28)
frmgeneral.Text7(15) = CSng(r29)
frmgeneral.Text7(16) = CSng(r30)
frmgeneral.Text7(17) = CInt(r31)
frmgeneral.Text7(18) = CInt(Abs(r33))
'asignar valores de otros
frmgeneral.Text8(0) = CSng(o57)
frmgeneral.Text8(1) = CSng(o58)
frmgeneral.Text8(2) = CSng(o59)
frmgeneral.Text8(3) = CSng(o60)
frmgeneral.Text8(4) = CSng(r34)
frmgeneral.Text8(5) = CSng(r27)
frmgeneral.Text8(6) = CSng(r28)
frmgeneral.Text8(7) = CSng(r29)
frmgeneral.Text8(8) = CSng(o80)
frmgeneral.Text8(9) = CSng(j6)
frmgeneral.Text8(10) = CSng(j18)
```

End Select

Else

```
frm molinos.Frame5.Visible = False
frm parametros.Frame2.Visible = False
frm purificaciones.Frame3.Visible = False
frm purificaciones.Frame4.Visible = False
frm cacomercial.Frame2.Visible = False
frm cbarometrico4e.Frame2.Visible = False
frm clarificacion.Frame3.Visible = False
```

```

frmclarificacion.Frame4.Visible = False
'frmclarificadorm.Frame2.Visible = False
frmcrystalizacion.SSTab1.Visible = False
frmvaporadores.SSTab1.Visible = False
frmvaporadores.Frame7.Visible = False
frmfiltro.Frame2.Visible = False
frmpreevaporationj.Frame2.Visible = False
frmvaporvapre.Frame3.Visible = False
frmmasaca.Frame5.Visible = False
frmmasacb.Frame8.Visible = False
frmmasacc.Frame8.Visible = False
frmptempla.Frame8.Visible = False
frmsecadora.Frame2.Visible = False
frmresumen1.Frame3.Visible = False
frmresumen1.Frame5.Visible = False
frmresumen1.Frame7.Visible = False
frmresumen1.Frame9.Visible = False
frmresumen1.Frame11.Visible = False
frmresumen1.Frame13.Visible = False

```

End If

End Function

Cbgeneral

```

'Public r1, r10, r11, r12, r13, r14, r15 As Single
'Public r16, r17, r18, r2, r3, r4, r5, r32, r20, r21, r22, r23, r6, r7 As Single
'Public r8, r9, r24, r25, r26, r27, r28, r29, r30, r31, r33, r34, r35 As Single
'Public r36, r37 As Single
Function Ingresos()
    'calcular ingresos
    r1 = o57 * (bb38 + bb39) / 1000
    r10 = bb4 * bb5 / 100
    r11 = (r1 * bb18 * (1 - (0.06 / 100))) / 100
    r12 = bb27 * o60
    r13 = bb30 * j22 * o57 / 100
    r14 = bb31 * j30 * o57 / 100
    r15 = r10 + r11 + r12 + r13 + r14

End Function
Function egresos()
    r15 = r15
    r16 = Z * 24
    r17 = r16 * bb32 / 100
    r18 = (f5 * 24) * f6 / 100
    r2 = g20 * 24
    r3 = g21 * 24
    r4 = g22 * 24
    r5 = g23 * 24
    r32 = (g19 * 24) * bb33 / 1000000
    r19 = r2 * bb34 / 1000000
    r20 = r3 * bb35 / 1000000

```

```

r21 = r4 * bb36 / 1000000
r22 = r5 * bb37 / 1000000
r23 = r19 + r20 + r21 + r22 + r32
r6 = h12 * 24
r7 = o57 * (bb38 + bb39) / 1000
r8 = n24 * o57 / 1000
r9 = n31 * o57
r24 = r6 * 0.01
r25 = r8 * bb18 * (1 - (0.08 / 100)) / 100
r26 = r9 * bb18 / 100
r27 = o74 * j22 / 100
r28 = o78 * j27 / 100
r29 = o79 * j30 / 100
r30 = o80 * j29 / 100
r31 = 0.118 * 24 + r17 + r18 + r23 + r24 + r11 + r25 + r26 + r27 + r28 + r29 + r30 -
0.01
r33 = FormatNumber(r15, 1) - FormatNumber(r31, 1)

```

End Function

```

Function otros()
If bb4 <> 0 Then
r34 = n32 / bb4
End If
End Function

```

Ccacomercial

```

'Public i1, i2, i3, i4, i5, i6, i7, i8, i9 As Single
'Public s1, s2, s3, s4, s5, s6, s0 As Single

```

```

Function ccomercial()
'calcular cantidad comercial
'i1 = frmcrystalizacion.Text2(0)
i2 = frmcrystalizacion.Text8(2) * frmcrystalizacion.text2(0) / 100
'i3 = j22
'i4 = frmcrystalizacion.Text1(10)
'i5 = j30
i6 = (((1 * frmcrystalizacion.Text8(3)) * ((1 * frmcrystalizacion.Text8(4)) - (1 *
frmcrystalizacion.Text8(6)))) + (frmcrystalizacion.Text8(5) * ((1 *
frmcrystalizacion.Text1(10)) - (1 * frmcrystalizacion.Text8(6)))) +
(((CLng(frmcrystalizacion.Text8(0)) + CLng(frmcrystalizacion.Text8(1))) / 1000) *
(frmcrystalizacion.Text8(2) - (1 * frmcrystalizacion.Text8(6)))) / (1 *
frmcrystalizacion.Text8(6)))
i7 = ((frmcrystalizacion.Text8(0) + (1 * frmcrystalizacion.Text8(1))) / 1000) +
frmcrystalizacion.Text8(3) + frmcrystalizacion.Text8(5) + i6
i8 = ((frmcrystalizacion.Text8(3) * j22) + (j30 * frmcrystalizacion.Text8(5))) +
(((frmcrystalizacion.Text8(0) + (1 * frmcrystalizacion.Text8(1))) / 1000) * i2)) / i7
i9 = (0.00597 * frmcrystalizacion.Text8(6) + 0.93109) * (((92 - i8) / 15000) + 1)
End Function

```

cClarificación

```
Function cclarificacion()
'frmclarificacion.Height = 3525

'Calcular fosfatos
e1 = CSng(frmclarificacion.Text1(0)) * A
e2 = CSng(frmclarificacion.Text1(1)) * A

'Calcular Floculante
e3 = CSng(frmclarificacion.text2(0)) * A
e4 = 999 * e3
e5 = (0.000619 * (CSng(bb1) ^ 2)) - (0.001387 * CSng(bb1)) + (0.073597)
e6 = 0.67051 + (0.04572 * CSng(bb1)) - (0.00656 * (CSng(bb1) ^ 2)) + (0.000453 *
(CSng(bb1) ^ 3))

'calcular filtrocachaza
f0 = CSng(bb2) / 100
f1 = e6 - (0.0627 * (((6 + 3.6) / (CSng(bb1) + 3.6))) ^ 0.34)
f2 = 0.16627 - (0.01476 * CSng(bb1)) + (0.00329 * (CSng(bb1) ^ 2)) - (0.0003 * (CSng(bb1)
^ 3))
f3 = (((d5 + ((e1 + e2 + e3 + e4) / 1000)) * (f1 - e6) * e5) +
(CSng(frmclarificacion.Text5(0)) * (f1 - f0)) - (CSng(frmclarificacion.Text5(1)) * (1 - f1))) /
(f2 - 1 + f1 - (e5 * (f1 - e6)))
f4 = (d5 + ((e1 + e2 + e3 + e4) / 1000) + f3) * e5 'Precipitados
f5 = ((f4 * (1 - e6 - f2)) + (CSng(frmclarificacion.Text5(0)) * (1 - f0 - f2)) -
(CSng(frmclarificacion.Text5(1)) * f2)) / (1 - f1 - f2) 'ton cachaza
f6 = 801.098307 - (20.956268 * (f1 * 100)) + (0.13849 * ((f1 * 100) ^ 2))
f7 = d5 + f3 + ((e1 + e2 + e3 + e4) / 1000) - f4 'ton jc
f8 = (d5 * d7 / 100) + ((e1 + e2 + e3) / 1000) + (f3 * f2) - (f4 * (1 - e6))
f9 = (d5 * d6 / 100) - (f5 * f6 / 100)
f10 = f8 / f7
f11 = f9 / f7
f12 = f11 / f10
f13 = f7 + (CSng(bb3) / 1000)

End Function
```

ccristalizacion

```
Function cristalizacion()

' calcular datos de prevaporacion del jarabe
'j1 = h16
'j2 = h18
'j3=h15
If (h16 > 65) Then
    j4 = h16
Else
    j4 = 70
```

```

End If
j5 = h15 * h16 / j4
j6 = FormatNumber(h15, 3) - FormatNumber(j5, 3)
j7 = (h18 * j4)
j8 = j7 / j4

'calcular datos brix
'j9=j4
'asignar datos brix a la tabla
frmcrystalizacion.Text4(0) = CSng(j4)

'calcular datos pureza
j10 = j7 * 100 / j4
j11 = j10 + CSng(frmcrystalizacion.Text10(0))
j13 = j11 - CSng(frmcrystalizacion.Text9(0))
j14 = j11 - CSng(frmcrystalizacion.Text9(1))
j12 = (j13 * 1 / 3) + (j14 * 2 / 3)
j15 = j14 - CSng(frmcrystalizacion.Text10(1))
j16 = j15 - CSng(frmcrystalizacion.Text9(2))
j17 = j16 + CSng(frmcrystalizacion.Text10(2))
j18 = j17 - CSng(frmcrystalizacion.Text9(3))

'calcular datos pol
'j19 = j7
j20 = CSng(frmcrystalizacion.Text1(0)) * j11 / 100
j21 = j12 * CSng(frmcrystalizacion.Text1(1)) / 100
j22 = CSng(frmcrystalizacion.Text1(2)) * j13 / 100
j23 = CSng(frmcrystalizacion.Text1(3)) * j14 / 100
j24 = CSng(frmcrystalizacion.Text1(4)) * CSng(frmcrystalizacion.text2(0)) / 100
j25 = CSng(frmcrystalizacion.Text1(5)) * j15 / 100
j26 = CSng(frmcrystalizacion.Text1(6)) * j16 / 100
j27 = CSng(frmcrystalizacion.Text1(7)) * CSng(frmcrystalizacion.text2(1)) / 100
j28 = CSng(frmcrystalizacion.Text1(8)) * j17 / 100
j29 = CSng(frmcrystalizacion.Text1(9)) * j18 / 100
j30 = CSng(frmcrystalizacion.Text1(10)) * CSng(frmcrystalizacion.text2(2)) / 100
j19 = CSng(frmcrystalizacion.Text1(11)) * CSng(frmcrystalizacion.text2(3)) / 100

'calcular datos deensidad
j31 = ((0.00597 * j4) + 0.93109) * (((92 - j10) / 1500) + 1)
j32 = ((0.00597 * CSng(frmcrystalizacion.Text1(1))) + 0.93109) * (((92 - j12) / 1500) + 1)
j33 = ((0.00597 * CSng(frmcrystalizacion.Text1(2))) + 0.93109) * (((92 - j13) / 1500) + 1)
j34 = ((0.00597 * CSng(frmcrystalizacion.Text1(3))) + 0.93109) * (((92 - j14) / 1500) + 1)
j35 = ((0.00597 * CSng(frmcrystalizacion.Text1(6))) + 0.93109) * (((92 - j16) / 1500) + 1)
j36 = ((0.00597 * CSng(frmcrystalizacion.Text1(9))) + 0.93109) * (((92 - j18) / 1500) + 1)

'calcular cantidad comercial
'i1 = frmcrystalizacion.Text2(0)
i2 = CSng(frmcrystalizacion.Text8(2)) * CSng(frmcrystalizacion.text2(0)) / 100
'i3 = j22
'i4 = frmcrystalizacion.Text1(10)
'i5 = j30

```

```

i6 = (((CSng(frmcristalizacion.Text8(3))) * ((CSng(frmcristalizacion.Text8(4))) -
(CSng(frmcristalizacion.Text8(6)))) + (CSng(frmcristalizacion.Text8(5))) *
((CSng(frmcristalizacion.Text1(10))) - (CSng(frmcristalizacion.Text8(6)))) + -
(((CSng(frmcristalizacion.Text8(0)) + CSng(frmcristalizacion.Text8(1))) / 1000) *
(CSng(frmcristalizacion.Text8(2))) - (CSng(frmcristalizacion.Text8(6)))))) /
(CSng(frmcristalizacion.Text8(6)))
i7 = ((CSng(frmcristalizacion.Text8(0)) + (CSng(frmcristalizacion.Text8(1)))) / 1000) +
CSng(frmcristalizacion.Text8(3)) + CSng(frmcristalizacion.Text8(5)) + i6
i8 = ((CSng(frmcristalizacion.Text8(3)) * j22) + (j30 * CSng(frmcristalizacion.Text8(5))) +
(((CSng(frmcristalizacion.Text8(0)) + (CSng(frmcristalizacion.Text8(1)))) / 1000) * i2)) / i7
i9 = (0.00597 * CSng(frmcristalizacion.Text8(6)) + 0.93109) * (((92 - i8) / 15000) + 1) +
0.02
bb7 = CSng(frmcristalizacion.Text3(3))
bb8 = CSng(frmcristalizacion.Text3(0))
bb9 = CSng(frmcristalizacion.Text1(0))
bb10 = CSng(frmcristalizacion.Text1(7))
bb11 = CSng(frmcristalizacion.Text1(2))
bb12 = CSng(frmcristalizacion.Text3(2))
bb13 = CSng(frmcristalizacion.Text3(6))
bb14 = CSng(frmcristalizacion.Text1(5))
bb15 = CSng(frmcristalizacion.Text1(11))
bb16 = CSng(frmcristalizacion.Text3(4))
bb17 = CSng(frmcristalizacion.Text1(8))
bb18 = CSng(frmcristalizacion.text2(0))
bb19 = CSng(frmcristalizacion.Text1(4))
bb20 = CSng(frmcristalizacion.Text8(0))
bb21 = CSng(frmcristalizacion.Text8(1))
bb22 = CSng(frmcristalizacion.Text1(7))
bb23 = CSng(frmcristalizacion.Text1(3))
bb24 = CSng(frmcristalizacion.Text1(6))
bb25 = CSng(frmcristalizacion.Text1(9))
bb26 = CSng(frmcristalizacion.Text8(6))
bb30 = CSng(frmcristalizacion.Text8(3))
bb31 = CSng(frmcristalizacion.Text8(5))
bb40 = CSng(frmcristalizacion.Text10(0))
End Function

```

cevaparadores

```

Function limpiezasemanal() 'borrar
'calcular despues limpieza semanal
'g0 = f7
g1 = f10 * 100
g2 = f11 * 100
g3 = g2 / g1

```

End Function

Function salidaevaporadores()

'calcular despues limpieza semanal

```
'g0 = f7  
g1 = f10 * 100  
g2 = f11 * 100  
g3 = g2 / g1
```

```
'calculados pza jugo evaporadores  
g4 = g3 - 0.00008  
g5 = g4 - 0.000075  
g6 = g5 - 0.000075  
g7 = g6 - 0.000075  
g8 = g7 - 0.000075
```

```
'calculados pol jugo evaporadores  
g9 = CSng(frmevaporadores.Text1(0)) * g4  
g10 = CSng(frmevaporadores.Text1(1)) * g5  
g11 = CSng(frmevaporadores.Text1(2)) * g6  
g12 = CSng(frmevaporadores.Text1(3)) * g7  
g13 = CSng(frmevaporadores.Text1(4)) * g8
```

```
'calculados condensadores evaporadores  
g14 = f7 * ((g2 / 100) - (CSng(frmevaporadores.Text9) / 1000000)) / ((g9 / 100) -  
(CSng(frmevaporadores.Text9) / 1000000))  
g15 = g14 * ((g9 / 100) - (CSng(frmevaporadores.text2(1)) / 1000000)) / ((g10 / 100) -  
(CSng(frmevaporadores.text2(1)) / 1000000))  
g16 = g15 * ((g10 / 100) - (CSng(frmevaporadores.text2(2)) / 1000000)) / ((g11 / 100) -  
(CSng(frmevaporadores.text2(2)) / 1000000))  
g17 = g16 * ((g11 / 100) - (CSng(frmevaporadores.text2(3)) / 1000000)) / ((g12 / 100) -  
(CSng(frmevaporadores.text2(3)) / 1000000))  
g18 = g17 * ((g12 / 100) - (CSng(frmevaporadores.text2(4)) / 1000000)) / ((g13 / 100) -  
(CSng(frmevaporadores.text2(4)) / 1000000))
```

```
'calculados evapopradores  
g19 = f7 - g14  
g20 = g14 - g15  
g21 = g15 - g16  
g22 = g16 - g17  
g23 = g17 - g18
```

```
'calculo Perdidas evaporadores  
g24 = g19 * CSng(frmevaporadores.text2(0)) / 1000000  
g25 = g20 * CSng(frmevaporadores.text2(1)) / 1000000  
g26 = g21 * CSng(frmevaporadores.text2(2)) / 1000000  
g27 = g22 * CSng(frmevaporadores.text2(3)) / 1000000  
g28 = g23 * CSng(frmevaporadores.text2(4)) / 1000000
```

```
'calcular clarificador de meladura  
'h4=g18  
'h5=frmevaporadores.Text1(4)  
h6 = CSng(frmevaporadores.Text1(4)) * g8
```

```

'h7=g8
h8 = CSng(frmevaporadores.Text11(0)) * CSng(frmevaporadores.Text11(1)) / 1000
h9 = A * CSng(frmevaporadores.Text11(3))
h10 = A * CSng(frmevaporadores.Text11(4))
h11 = 999 * h10
h12 = (g18 * (CSng(frmevaporadores.Text1(4)) / 100) * (1 - (g8 / 100)) * 0.68 / 100) /
0.68
'h13 = h8
h14 = CSng(frmevaporadores.Text11(7)) * A
h15 = g18 + CSng(frmevaporadores.Text11(2)) + ((h9 + h10 + (h14 * 2 * CSng(frmevaporadores.Text11(8))) + h11) / 1000) - h12
h16 = ((g18 * CSng(frmevaporadores.Text1(4)) / 100) + ((h9 + h10 + (h14 * CSng(frmevaporadores.Text11(8)) * 2)) / 1000) - (h12 * CSng(frmevaporadores.Text11(5)))) * 100 / h15
h17 = ((h6 * g18 / 100) - (h12 * CSng(frmevaporadores.Text11(6)))) / h15 * 100
h18 = h17 / h16

```

```

'calcular condensador barometrica del 4 evaporador
'h2 = (g23 * (CSng(frmevaporadores.Text13(2)) - CSng(frmevaporadores.Text13(4))) / (CSng(frmevaporadores.Text13(4)) - CSng(frmevaporadores.Text13(3)))
'h3 = h2 + g23
'ADICIONALES
bb33 = CSng(frmevaporadores.text2(0))
bb34 = CSng(frmevaporadores.text2(1))
bb35 = CSng(frmevaporadores.text2(2))
bb36 = CSng(frmevaporadores.text2(3))
bb37 = CSng(frmevaporadores.text2(4))
End Function

```

cmasacocidaa

```

Function masaca()
'calcular datos de Masa Cocida A
'datos calculados para masacocida A
k1 = 1 / j31
k2 = (j7 - CSng(frmmasaca.Text4(0))) / 100
k3 = 1 / CSng(bb7)
k4 = (j27 - CSng(frmmasaca.Text4(0))) / 100
k5 = ((CSng(frmmasaca.Text4(1)) * k4) - (CSng(frmmasaca.Text4(2)) * k3)) / ((k1 * k4) -
(k2 * k3))
k6 = ((k1 * CSng(frmmasaca.Text4(2))) - (CSng(frmmasaca.Text4(1)) * k2)) / ((k1 * k4) -
(k2 * k3))

k16 = (CSng(frmmasaca.Text1(0)) / 10) * bb8
'k17 = bb8
k18 = (k5 / j31) * 10
'k19=k5
k20 = k6 / bb7 * 10
'k21=k6
'k23 = i7

```

```

k22 = i7 * 10 / i9
'Datos calculados
k8 = (k16 * bb9 / 100) - (k5 * j4 / 100) - (k6 * bb10 / 100) - (i7 * bb26 / 100)
k9 = (k16 * j20 / 100) - (k5 * j7 / 100) - (k6 * j27 / 100) - (i7 * i8 / 100)
k10 = j4 / 100
k11 = j7 / 100
k12 = bb11 / 100
k13 = j22 / 100
k14 = ((k8 * k13) - (k9 * k12)) / ((k10 * k13) - (k11 * k12)) - 0.04
k15 = ((k10 * k9) - (k8 * k11)) / ((k10 * k13) - (k11 * k12)) + 0.0432

'k24=k15
k25 = k15 * 10 / j33
'k26=k14
k27 = k14 * 10 / j31
k7 = k5 + k6 + i7 + k15 + k14 - k16
k28 = k16 * (((bb9 / CSng(bb9 - 0.55))) - 1)
k29 = k16 * CSng(bb9) / (k16 + k28)
k30 = k29 * j11 / 100
k31 = k16 + k28
k32 = CSng(frmmasaca.text2(0)) * j12 / 100
k33 = k31 * (j24 - k30) / (j24 - k32)
k34 = CSng(frmmasaca.text2(1)) * j14 / 100
k37 = CSng(frmmasaca.text2(2)) * j13 / 100
k35 = k33 * (k37 - k32) / (k37 - k34)
k38 = k33 * (k32 - k34) / (k37 - k34)
k36 = k38 * (1 - (CSng(frmmasaca.text2(2)) / CSng(frmmasaca.text2(1))))
k39 = k31 - k33
k40 = k39 / k31
k41 = k38 / k31
k42 = k35 / k31
k43 = k7 / CSng(frmmasaca.Text1(2))
'k44=frmmasaca.Text1(4)
k45 = k43 * (CSng(frmmasaca.Text3(0)) - CSng(frmmasaca.Text3(2))) / (CSng(frmmasaca.Text3(2)) - CSng(frmmasaca.Text3(1)))
k46 = k43 + k45
k47 = k38 * ((CSng(frmmasaca.text2(2)) / 65) - 1)
k48 = k35 * ((CSng(frmmasaca.text2(1)) / 65) - 1)
k49 = k48 + k47 + k38 + k35
k50 = k47 + k38 - k15
k51 = k48 + k35

```

End Function

cmasacocidab

```

Function masacb()
l3 = CSng(frmmasacb.Text1(0)) * CSng(bb12) / 10
l4 = CSng(bb12)
l10 = CSng(frmmasacb.Text1(1)) * CSng(bb13) / 10

```

```

l1 = (l3 * CSng(bb14) / 100) - (l10 * CSng(bb15) / 100)
l2 = (l3 * j25 / 100) - (l10 * j19 / 100)
l6 = j23 / 100
l7 = j22 / 100
l8 = ((l1 * l7) - (l2 * CSng(frmmasacb.Text4(1)))) / ((CSng(frmmasacb.Text4(0)) * l7) - (l6 *
CSng(frmmasacb.Text4(1))))
l9 = ((CSng(frmmasacb.Text4(0)) * l2) - (l1 * l6)) / ((CSng(frmmasacb.Text4(0)) * l7) - (l6 *
CSng(frmmasacb.Text4(1)))

'l11=l8
'l12 = l9
l13 = (l10 + l8 + l9) - l3
l14 = l3 * (((CSng(bb14) / (CSng(bb14) - 0.65))) - 1)

'centrifugas
l17 = l3 + l14
l15 = l3 * CSng(bb14) / l17
l16 = j25 * l3 / l17
l19 = CSng(frmmasacb.text2(0)) * j16 / 100
l18 = l17 * (j27 - l16) / (j27 - l19)
l20 = l17 * (l16 - l19) / (j27 - l19)
l21 = l20 / l17
l22 = l18 / l17

'condensador
l23 = l13 / CSng(frmmasacb.Text1(3))
l24 = CSng(frmmasacb.Text1(4))
l25 = l23 * ((1 * CSng(frmmasacb.Text3(0))) - (1 * CSng(frmmasacb.Text3(2)))) /
(CSng(frmmasacb.Text3(2)) - CSng(frmmasacb.Text3(1)))
l26 = l23 + l25

'dilucion de Mieles
l27 = l18 * (((1 * CSng(frmmasacb.text2(0))) / (1 * CSng(frmmasacb.Text3(3)))) - 1)
l28 = l27 + l18
l29 = l28 - CSng(frmmasacb.Text1(2))
bb41 = CSng(frmmasacb.Text1(2))

```

End Function

cmasacocidac

```

Function masacc()
'calcular valores de Masa Cocida C
mm1 = CSng(frmmasacc.Text1(0)) * bb16 / 10
'mm2 = frmcrystalizacion.Text3(4)
mm3 = CSng(frmmasacc.Text1(1)) * bb13 / 10
mm4 = (mm1 * bb17 / 100) - (mm3 * bb15 / 100)
mm5 = (mm1 * j28 / 100) - (mm3 * j19 / 100)
m6 = (j16 * 0.65) / 100
m7 = (j18 * 0.65) / 100

```

```

m8 = ((mm4 * m7) - (mm5 * CSng(frmmasacc.Text4(1)))) / ((CSng(frmmasacc.Text4(0)) *
m7) - (m6 * CSng(frmmasacc.Text4(1))))
m9 = ((CSng(frmmasacc.Text4(0)) * mm5) - (mm4 * m6)) / ((CSng(frmmasacc.Text4(0)) *
m7) - (m6 * CSng(frmmasacc.Text4(1))))

'm10=m8
'm11=m9
m12 = (mm3 + m8 + m9) - mm1
m13 = mm1 * (((1 * bb17) / (bb17 - 1.35)) - 1)

'centrifuga
m16 = mm1 + m13
m14 = mm1 * bb17 / m16
m15 = j28 * mm1 / m16
m18 = CSng(frmmasacc.text2(0)) * j18 / 100
m17 = m16 * (j30 - m15) / (j30 - m18)
m19 = m16 * (m15 - m18) / (j30 - m18)
m20 = m19 / m16
m21 = m17 / m16

'condensador
m22 = m12 / CSng(frmmasacc.Text1(2))
m23 = CSng(frmmasacc.Text1(3))
m24 = m22 * ((1 * CSng(frmmasacc.Text3(0))) - (1 * CSng(frmmasacc.Text3(2)))) / ((1 *
CSng(frmmasacc.Text3(2))) - (1 * CSng(frmmasacc.Text3(1))))
m25 = m22 + m24
m26 = m17 * ((CSng(frmmasacc.text2(0)) / (1 * CSng(frmmasacc.Text3(3)))) - 1)
m27 = m26 + m17
m28 = m27 - m9

```

End Function

cmolinos

```

Function cmolinos()
'pOL BAGAZO
If frmmolinos.Text8(0) <= 3.53 Then
    frmmolinos.Text8(4) = CSng((-3.4435 * frmmolinos.Text8(0)) + 18.303))
ElseIf frmmolinos.Text8(0) <= 4.58 Then
    frmmolinos.Text8(4) = CSng(((0.0287 * frmmolinos.Text8(0)) + 6.0386))
ElseIf frmmolinos.Text8(0) <= 4.73 Then
    frmmolinos.Text8(4) = CSng(((1.766 * frmmolinos.Text8(0)) - 1.9145))
ElseIf frmmolinos.Text8(0) <= 4.92 Then
    frmmolinos.Text8(4) = CSng(((48.165 * (frmmolinos.Text8(0) ^ 2)) - (463.99 *
frmmolinos.Text8(0)) + 1123.5))
ElseIf frmmolinos.Text8(0) <= 5.73 Then
    frmmolinos.Text8(4) = CSng((-0.5064 * CSng(frmmolinos.Text8(0))) + 9.0628))
Else
    frmmolinos.Text8(4) = CSng(((-(1.636 * (frmmolinos.Text8(0) ^ 2)) + (19.9087 *
frmmolinos.Text8(0)) - 54.2082)))
End If

```

```

'HUMEDAD DE BAGAZO
If frmmolinos.Text8(0) <= 3.53 Then
    frmmolinos.Text8(5) = FormatNumber(((5.4859 * frmmolinos.Text8(0)) + 30.694), 7)
ElseIf frmmolinos.Text8(0) <= 4.58 Then
    frmmolinos.Text8(5) = FormatNumber((45.847 + (1.1956 * frmmolinos.Text8(0))), 7)
ElseIf frmmolinos.Text8(0) <= 4.79 Then
    frmmolinos.Text8(5) = FormatNumber(((175.17 * (frmmolinos.Text8(0) ^ 2) - (1652.322 * frmmolinos.Text8(0)) + 3944.413)), 7)
ElseIf frmmolinos.Text8(0) <= 4.92 Then
    frmmolinos.Text8(5) = FormatNumber((-8.7623 * frmmolinos.Text8(0)) + 90.7477), 7)
ElseIf frmmolinos.Text8(0) <= 5.73 Then
    frmmolinos.Text8(5) = FormatNumber(((1.729 * frmmolinos.Text8(0)) + 39.098), 7)
Else
    frmmolinos.Text8(5) = CSng((-3.5557 * (frmmolinos.Text8(0) ^ 3)) + (66.278 * (frmmolinos.Text8(0) ^ 2)) - (412.6436 * frmmolinos.Text8(0)) + 906.3144))

End If

If frmmolinos.Text1(7) <> 0 Then
    b1 = ((CSng(frmmolinos.Text8(5)) / 100 - 1 + CSng(frmmolinos.Text1(7))) / (CSng(frmmolinos.Text1(7)))) 'Z
Else
    'frmmolinos.Text1(7) = 0.918 'Z
    'b1 = 0.918
    MsgBox ("ingrese el valor de bZ de Kg fibra humeda/Kg bagazo y vuelva a calcular")
End If

b2 = CSng(frmmolinos.Text1(0)) * (1 - CSng(frmmolinos.Text1(8))) 'A
'b2 = (CSng(frmmolinos.Text1(0)) / CSng(frmmolinos.Text1(21)))
'b3 = (1 - CSng(frmmolinos.Text1(8))) 'A
b3 = CSng(frmmolinos.Text1(1)) * (1 - CSng(frmmolinos.Text1(9))) 'B
b0 = CSng(frmmolinos.Text1(15)) * (1 - CSng(frmmolinos.Text1(16))) 'C
b4 = CSng(frmmolinos.Text1(2)) * (1 - CSng(frmmolinos.Text1(10))) 'BOE
b5 = CSng(frmmolinos.Text1(3)) * (1 - CSng(frmmolinos.Text1(11))) 'E
b6 = CSng(frmmolinos.Text1(4)) * (1 - CSng(frmmolinos.Text1(12))) 'F
b7 = CSng(frmmolinos.Text1(5)) * (1 - CSng(frmmolinos.Text1(13))) 'I
b8 = CSng(frmmolinos.Text1(6)) * (1 - CSng(frmmolinos.Text1(14))) 'L
b9 = CSng(frmmolinos.Text1(7)) * (1 - CSng(b1)) 'Z
b10 = CSng(frmmolinos.Text1(17)) * (1 - CSng(frmmolinos.Text1(18))) 'G

A = CSng(frmmolinos.Text8(1)) / (24 - (CSng(frmmolinos.Text8(2))))
J = (A * (1 - (b2 / b9))) + CSng(frmmolinos.Text8(0))
Z = A * b2 / b9
L = A * b2 / b8
F = A * b2 / b6
'corr = CSng(frmmolinos.Text8(0))
bI1 = 1 / ((CSng(frmmolinos.Text8(0)) / (A * b2)) + (1 / b8) + (1 / b6) - (1 / b9))
i = (A * b2 / bI1)
O = (A * b2 * ((1 / b6) - (1 / b9))) + CSng(frmmolinos.Text8(0))
O1 = A * b2 * ((1 / bI1) - (1 / b8))

```

```

H = A * b2 * ((1 / b8) - (1 / b9))
B = A * (b2 - (CSng(frmmolinos.Text8(7)) * b0)) / (b3 - (b0 * CSng(frmmolinos.Text8(7))))
C = (A * (b3 - b2)) / (b3 - (b0 * CSng(frmmolinos.Text8(7))))
G = (C * (CSng(frmmolinos.Text8(7)) - 1) + J) / (1 - CSng(frmmolinos.Text8(8)))
E = (C * CSng(frmmolinos.Text8(7))) + (G * CSng(frmmolinos.Text8(8)))
bE = ((F * b6) + (G * b10 * CSng(frmmolinos.Text8(8))) - (b3 * B)) / E

'calcular poljugomixto y brix jugo mixto
pjM = ((CSng(frmmolinos.text2(0)) * A * (1 - b2)) - (Z * (1 - b9)) * CSng(frmmolinos.Text8(4))) / ((A * (1 - b2)) - (Z * (1 - b9)) + CSng(frmmolinos.Text8(0)))
' Calcular Perdida de sacarosa en los molinos
m0 = ((A * CSng(frmmolinos.text2(0))) - (B * CSng(frmmolinos.text2(1))) - (C * (1 - CSng(frmmolinos.Text8(7))) * CSng(frmmolinos.text2(2))) - (C * CSng(frmmolinos.Text8(7)) * CSng(frmmolinos.text2(9)))) / 100
m1 = ((C * (1 - CSng(frmmolinos.Text8(7))) * CSng(frmmolinos.text2(2))) + (G * (1 - CSng(frmmolinos.Text8(8))) * CSng(frmmolinos.text2(5))) - (J * pjM)) / 10000 'tamizaje
jugo
m2 = ((C * CSng(frmmolinos.Text8(7)) * CSng(frmmolinos.text2(9))) + (G * CSng(frmmolinos.Text8(8)) * CSng(frmmolinos.text2(10))) + 0.001 - (E * CSng(frmmolinos.text2(3)))) / 100 - 0.001 'tamizaje bagazo
If m2 < 0 Then
m2 = Abs(m2)
End If
m3 = ((B * CSng(frmmolinos.text2(1))) + (E * CSng(frmmolinos.text2(3))) + (O * CSng(frmmolinos.text2(8))) - ((CSng(frmmolinos.text2(4)) * F) + (G * (1 - CSng(frmmolinos.Text8(8))) * CSng(frmmolinos.text2(5))) + (G * CSng(frmmolinos.Text8(8)) * CSng(frmmolinos.text2(10))))) / 100 'molinos 2
m4 = ((F * CSng(frmmolinos.text2(4)) / 100) + (H * CSng(frmmolinos.text2(6)) / 100)) - ((L * CSng(frmmolinos.text2(7)) / 100) + (O * CSng(frmmolinos.text2(8)) / 100))
m5 = (L * CSng(frmmolinos.text2(7)) / 100) - ((Z * CSng(frmmolinos.Text8(4)) / 100) + (H * CSng(frmmolinos.text2(6)) / 100))
mt = m0 + m3 + m4 + m5 + m1 + m2
'mt = (A * frmmolinos.text2(0) / 100) - ((J * frmmolinos.Text8(9) / 100) + (Z * frmmolinos.Text8(4) / 100))

jm = CSng(frmmolinos.Text8(0)) + A - Z - 0.03
a20 = CSng(frmmolinos.Text8(6)) * A
pjM1 = ((CSng(frmmolinos.Text8(3)) * A / 100) - (Z * CSng(frmmolinos.Text8(4)) / 100)) - mt) * 100 / jm
bjM = (-0.443414 * CSng(frmmolinos.Text8(0))) + 19.131246
pb = Z * CSng(frmmolinos.Text8(4)) / 100
bb1 = CSng(frmmolinos.Text8(0))
bb2 = CSng(frmmolinos.Text8(5))
bb3 = CSng(frmmolinos.Text8(6))
bb4 = CSng(frmmolinos.Text8(1))
bb5 = CSng(frmmolinos.Text8(3))
bb6 = CSng(frmmolinos.Text8(11))
bb32 = CSng(frmmolinos.Text8(4))
' Calcular valores de perdida dee molinos

```

End Function

cptempla

Function ptempla()

n1 = CSng(frmptempla.Text1(0)) * bb13 / 10

'n2=frmcrystalizacion.Text3(6)

n3 = (CSng(frmptempla.Text1(2)) / 10) * j33

n4 = (n1 * bb15 / 100) - (n3 * bb11 / 100) - CSng(frmptempla.Text1(1))

n5 = (n1 * j19 / 100) - (n3 * j22 / 100) - CSng(frmptempla.Text1(1))

n6 = j23 / 100

n7 = j26 / 100

n8 = ((n4 * n7) - (n5 * CSng(frmptempla.Text4(1)))) / ((CSng(frmptempla.Text4(0)) * n7) -

(n6 * CSng(frmptempla.Text4(1))))

n9 = ((CSng(frmptempla.Text4(0)) * n5) - (n4 * n6)) / ((CSng(frmptempla.Text4(0)) * n7) -
(n6 * CSng(frmptempla.Text4(1))))

'n10=n8

'n11=n9

n12 = CSng(frmptempla.Text1(3)) + (n8 + n9 + n3 + (1 * CSng(frmptempla.Text1(1))) -
n1)

'condensador barometrico

n13 = n12 / CSng(frmptempla.Text1(4))

n14 = CSng(frmptempla.Text1(5))

n15 = n13 * ((1 * CSng(frmptempla.Text3(0))) - (1 * CSng(frmptempla.Text3(2)))) /
(CSng(frmptempla.Text3(2)) - CSng(frmptempla.Text3(1)))

n16 = n13 + n15

bb27 = CSng(frmptempla.Text1(1))

bb42 = CSng(frmptempla.Text1(3))

End Function

Function Secadora()

'calcular datos de secadora

'n17 = k39

'n18 = j24

'n19 = frmcrystalizacion.Text1(4)

n21 = (1 - (0.08 / 100)) * 100

n20 = bb18 * n21 / 100

n22 = k39 * (1 - (bb19 / n21))

n23 = k39 - n22

n25 = k39 / 6

n26 = 32 * 8 / 60

n27 = j5 * 24 / (k5 + k14)

n24 = n25 * n26

n31 = k39 - ((bb20 + bb21 + n24) / 1000) - n22

n32 = n31 * n27

'n33 = frmmolinos.text8(1)

```
n34 = n32 * 100 / (j5 * j7 * 24) * 100  
n35 = n32 / ((1 * bb4) * (1 * bb5) / 100) * 100
```

```
n36 = n32 / bb4 * 1000
```

```
'calculados otros
```

```
n28 = n31 * n27 / 24  
n29 = (h15 * h17 / 100) * 24 / n27  
n30 = (bb20 + bb21) / 1000
```

```
End Function
```

cpurificacions

```
Function cpurificacions()
```

```
'Calcular sulfitacion
```

```
c1 = CSng(frmpurificacions.Text1(0)) * A  
c2 = jm + ((a20 + (c1 * CSng(frmpurificacions.Text1(1)) * 2)) / 1000)  
c3 = (jm * pjm1) / c2  
c4 = ((jm * (bjm / 100) + (c1 * CSng(frmpurificacions.Text1(1)) * 2 / 1000) + (a20 /  
1000)) / c2) * 100
```

```
'c8=c3/c4
```

```
'Calcular Encalado
```

```
d1 = CSng(frmpurificacions.text2(3)) * A / 1000  
d2 = d1 * (1 - CSng(frmpurificacions.text2(2))) / CSng(frmpurificacions.text2(2))  
d3 = d1 + d2  
d4 = CSng(frmpurificacions.text2(4)) * A  
d5 = c2 + d3 + (d4 / 1000)  
d6 = c2 * (c3 / 100) / d5 * 100
```

```
d7 = (c2 * (c4 / 100) + d1 + (d4 / 1000)) * 100 / d5
```

```
d8 = d6 * 100 / d7
```

```
End Function
```

resumen

```
Function resumen()
```

```
'Calcular produccion de masas
```

```
o0 = k5 + k14
```

```
o15 = k47 + k38
```

```
o16 = k35 + k48
```

```
'calcular MCA
```

```
o23 = k5 + k14
```

```
o24 = o15 - k15
```

```
o26 = j5 * 24
```

```
If o23 <> 0 Then
```

```
    o27 = o26 / o23
```

```
End If
```

```
'calcular MCB
```

```
o33 = n3 / 3
```

```

o34 = n8 / 3
o35 = n9 / 3
o36 = bb27 / 3

'calcular requerimientos en resumen
o44 = l8 + o34

'calcular para determinar el # de MCB, MCC y de PIES / DIA
o57 = o27
If (m8 + (n9 / 3)) <> 0 Then
    o56 = (l29 - (n9 / 3)) / (m8 + (n9 / 3))
Else
    MsgBox " error div!0 en la masa cocida B"
End If
If (l8 + ((n8 / 3) * (1 + o56))) <> 0 Then
    o58 = (k51 * o27) / (l8 + ((n8 / 3) * (1 + o56)))
Else
    MsgBox " error div!0 en la masa cocida C"
End If
o59 = o56 * o58
o60 = (o58 + o59) / 3

'calcular sobrantes del día
'Producidos
o61 = k50 * o27
o62 = n1 * o60
o63 = k51 * o27
o64 = l29 * o58
o65 = l20 * o58
o66 = m19 * o59
o67 = m27 * o59
'Consumidos
o68 = (l9 * o58) + (n3 * o60) + (0.01715)
o69 = (l10 * o58) + (mm3 * o59)
o70 = (l8 * o58) + (n8 * o60)
o71 = (m8 * o59) + (n9 * o60)
o72 = (k6 * o27)
o73 = m9 * o59
'Perdidas
o74 = o61 - o68
o75 = FormatNumber(o62, 5) * 1 - FormatNumber(o69, 5) * 1
o76 = FormatNumber(o63, 5) - FormatNumber(o70, 5)
o77 = FormatNumber(o64, 5) - FormatNumber(o71, 5)
o78 = FormatNumber(o65, 5) - FormatNumber(o72, 5)
o80 = o67 - o73

o79 = o66

End Function

```

habilitarcampos

```
Function habilitartextos(ByVal paso)
Dim paso1 As Integer
Select Case paso:
Case 1:
    frmmolinos.Text8(0).Enabled = True
    frmmolinos.Text8(1).Enabled = True
    frmmolinos.Text8(2).Enabled = True
    frmmolinos.Text8(3).Enabled = True
    frmmolinos.Text8(6).Enabled = True
    frmmolinos.Text8(7).Enabled = True
    frmmolinos.Text8(8).Enabled = True
    frmmolinos.Text8(9).Enabled = True
    frmmolinos.Text8(10).Enabled = True
    frmmolinos.Text8(11).Enabled = True
    For paso1 = 0 To 18
        frmmolinos.Text1(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 10
        frmmolinos.text2(paso1).Enabled = True
    Next paso1
Case 2:
    frmmolinos.Text9(0).Enabled = True
    frmmolinos.Text9(1).Enabled = True
    frmmolinos.Text9(2).Enabled = True
    frmmolinos.Text9(3).Enabled = True
    frmmolinos.Text9(5).Enabled = True
    frmmolinos.Text9(6).Enabled = True
    frmmolinos.Text8(4).Enabled = True
    frmmolinos.Text8(5).Enabled = True
    For paso1 = 0 To 5
        frmmolinos.Text3(paso1).Enabled = True
    Next paso1
    frmmolinos.Text3(8).Enabled = True
    frmmolinos.Text3(10).Enabled = True
    frmmolinos.Text3(11).Enabled = True
    frmmolinos.Text3(12).Enabled = True
    frmmolinos.Text3(13).Enabled = True
    frmmolinos.Text3(14).Enabled = True
    For paso1 = 0 To 8
        frmmolinos.Text6(paso1).Enabled = True
    Next paso1
'Modulo purificacion
Case 3: 'Purificacion campos ingreso
    For paso1 = 0 To 4
        frmpurificaciones.text2(paso1).Enabled = True
    Next paso1
    frmpurificaciones.Text1(0).Enabled = True
    frmpurificaciones.Text1(1).Enabled = True
Case 4: 'Purificacion campos CALCULADOS
```

```
For paso1 = 0 To 7
frmPURIFICACIONES.Text4(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
frmPURIFICACIONES.Text3(paso1).Enabled = True
Next paso1
```

'Modulo Clarificacion

```
Case 5: 'Clarificacion campos ingreso
frmclarificacion.Text1(0).Enabled = True
frmclarificacion.Text1(1).Enabled = True
frmclarificacion.Text2(0).Enabled = True
frmclarificacion.Text5(0).Enabled = True
frmclarificacion.Text5(1).Enabled = True
Case 6: 'clarificacion campos CALCULADOS
For paso1 = 0 To 3
    frmclarificacion.Text4(paso1).Enabled = True
Next paso1
frmclarificacion.Text3(0).Enabled = True
frmclarificacion.Text3(1).Enabled = True
For paso1 = 0 To 13
    frmclarificacion.Text6(paso1).Enabled = True
Next paso1
```

'Modulo Evaporación

```
Case 7: 'ingreso
For paso1 = 0 To 4
    frmevaporadores.Text1(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmevaporadores.Text2(paso1).Enabled = True
Next paso1
For paso1 = 0 To 8
    frmevaporadores.Text11(paso1).Enabled = True
Next paso1
```

Case 8: 'CALCULADOS

```
For paso1 = 0 To 3
    frmevaporadores.Text10(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmevaporadores.Text3(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmevaporadores.Text4(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmevaporadores.Text5(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmevaporadores.Text6(paso1).Enabled = True
```

```
Next paso1
For paso1 = 0 To 5
    frmnevaporadores.Text7(paso1).Enabled = True
Next paso1
For paso1 = 0 To 14
    frmnevaporadores.Text12(paso1).Enabled = True
Next paso1
```

'Modulo CRISTALIZACION

```
Case 9: 'ingreso
For paso1 = 0 To 6
    frmcrystalizacion.Text8(paso1).Enabled = True
Next paso1
For paso1 = 0 To 2
    frmcrystalizacion.Text10(paso1).Enabled = True
Next paso1
For paso1 = 0 To 11
    frmcrystalizacion.Text1(paso1).Enabled = True
Next paso1
For paso1 = 0 To 3
    frmcrystalizacion.text2(paso1).Enabled = True
Next paso1
For paso1 = 0 To 6
    frmcrystalizacion.Text3(paso1).Enabled = True
Next paso1
For paso1 = 0 To 3
    frmcrystalizacion.Text9(paso1).Enabled = True
Next paso1
```

Case 10: 'CALCULADOS

```
For paso1 = 0 To 8
    frmcrystalizacion.Text11(paso1).Enabled = True
Next paso1
For paso1 = 0 To 12
    frmcrystalizacion.Text5(paso1).Enabled = True
Next paso1
For paso1 = 0 To 8
    frmcrystalizacion.Text6(paso1).Enabled = True
Next paso1
For paso1 = 0 To 5
    frmcrystalizacion.Text7(paso1).Enabled = True
Next paso1
frmcrystalizacion.Text4(0).Enabled = True
```

'Modulo CRISTALIZACION -MCA

```
Case 11: 'ingreso
For paso1 = 0 To 6
    frmmasaca.Text1(paso1).Enabled = True
Next paso1
For paso1 = 0 To 2
    frmmasaca.text2(paso1).Enabled = True
Next paso1
```

```
For paso1 = 0 To 3
    frmmasaca.Text3(paso1).Enabled = True
Next paso1
For paso1 = 0 To 2
    frmmasaca.Text4(paso1).Enabled = True
Next paso1
Case 12: 'CALCULADOS
For paso1 = 0 To 5
    frmmasaca.Text5(paso1).Enabled = True
Next paso1
For paso1 = 0 To 7
    frmmasaca.Text8(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmmasaca.Text6(paso1).Enabled = True
Next paso1
For paso1 = 0 To 8
    frmmasaca.Text9(paso1).Enabled = True
Next paso1
For paso1 = 4 To 8
    frmmasaca.Text10(paso1).Enabled = True
Next paso1
```

'Modulo CRISTALIZACION -MCB

```
Case 13: 'ingreso
For paso1 = 0 To 6
    frmmasacb.Text1(paso1).Enabled = True
Next paso1
frmmasacb.text2(0).Enabled = True
frmmasacb.Text3(3).Enabled = True
frmmasacb.Text4(0).Enabled = True
frmmasacb.Text4(1).Enabled = True
Case 14: 'CALCULADOS
frmmasacb.Text7.Enabled = True
For paso1 = 0 To 5
    frmmasacb.Text11(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmmasacb.Text6(paso1).Enabled = True
Next paso1
For paso1 = 0 To 2
    frmmasacb.Text9(paso1).Enabled = True
Next paso1
frmmasacb.Text12(0).Enabled = True
frmmasacb.Text12(4).Enabled = True
frmmasacb.Text12(5).Enabled = True
frmmasacb.Text12(6).Enabled = True
```

'Modulo CRISTALIZACION -MCC

```
Case 15: 'ingreso
For paso1 = 0 To 5
```

```
    frmmasacc.Text1(paso1).Enabled = True
Next paso1
frmmasacc.text2(0).Enabled = True
frmmasacc.Text3(3).Enabled = True
frmmasacc.Text4(0).Enabled = True
frmmasacc.Text4(1).Enabled = True
Case 16: 'CALCULADOS
    frmmasacc.Text7.Enabled = True
    For paso1 = 0 To 5
        frmmasacc.Text11(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 4
        frmmasacc.Text6(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 2
        frmmasacc.Text9(paso1).Enabled = True
    Next paso1
    frmmasacc.Text12(0).Enabled = True
    frmmasacc.Text12(4).Enabled = True
    frmmasacc.Text12(5).Enabled = True
    frmmasacc.Text12(6).Enabled = True
```

'Modulo CRISTALIZACION -PIE TEMPLA

```
Case 17: 'ingreso
    For paso1 = 0 To 7
        frmptempla.Text1(paso1).Enabled = True
    Next paso1
    frmptempla.Text4(0).Enabled = True
    frmptempla.Text4(1).Enabled = True
Case 18: 'CALCULADOS
    For paso1 = 0 To 4
        frmptempla.Text11(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 3
        frmptempla.Text12(paso1).Enabled = True
    Next paso1
    frmptempla.Text7.Enabled = True
```

'Modulo Secadora

```
Case 19: 'ingreso
    For paso1 = 0 To 6
        frmsecadora.Text6(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 5
        frmsecadora.Text7(paso1).Enabled = True
    Next paso1
    For paso1 = 0 To 3
        frmsecadora.Text8(paso1).Enabled = True
    Next paso1
    frmsecadora.Text10(0).Enabled = True
    frmsecadora.Text10(1).Enabled = True
```

```

Case 20: 'CALCULADOS
For paso1 = 0 To 3
    frmsecadura.Text14(paso1).Enabled = True
Next paso1
frmsecadura.Text15.Enabled = True
For paso1 = 0 To 3
    frmsecadura.Text16(paso1).Enabled = True
Next paso1
For paso1 = 0 To 4
    frmsecadura.Text17(paso1).Enabled = True
Next paso1
For paso1 = 0 To 6
    frmsecadura.Text3(paso1).Enabled = True
Next paso1
For paso1 = 0 To 3
    frmsecadura.text2(paso1).Enabled = True
Next paso1
For paso1 = 0 To 2
    frmsecadura.Text4(paso1).Enabled = True
Next paso1
For paso1 = 0 To 5
    frmsecadura.Text5(paso1).Enabled = True
Next paso1
frmsecadura.Text12(0).Enabled = True
frmsecadura.Text12(3).Enabled = True

End Select
End Function

```

variables

```

Public bandera As Single
Public contador As Integer
Public banm1, banm2 As Single
Public banp1, banp2, bancl1, bancl2, bane1, bane2, banc1, banc2 As Single
Public banma1, banma2, banmb1, banmb2, banmc1, banmc2, banpt1, banpt2 As Single
'VARIABLES mOLINOS
Public b0, b1, b2, b3, b4, b5, b6, b7, b8, b9, b10 As Single 'Kgfibra seca/kg bagazo
Public bb1, bb2, bb3, bb4, bb5, bb6, bb7, bb8, bb9, bb10, bb11, bb12, bb13, bb14, bb15,
bb16, bb17, bb18, bb19, bb20, bb21, bb22, bb23, bb24, bb25, bb26, bb27, bb28, bb29,
bb30, bb31, bb32 As Single 'Kgfibra seca/kg bagazo
Public bb33, bb34, bb35, bb36, bb37, bb38, bb39, bb40, bb41, bb42, bb43, bb44, bb45 As
Single '
Public a1, a2, a3, a4, a5, a6, a7 As Single 'parametrso iniciales
Public pbz, hbz As Single
Public A, W, J, Z, L, F, bi1, i, O, O1, H, B, C, G, E, bE, Xc, Xg As Single
Public m, m0, m1, m2, m3, m4, m5, mt, pj, aux1, aux2, pb As Single
'Variables Purificacion
Public c1, c2, c3, c4 As Single
Public d1, d2, d3, d4, d5, d6, d7, d8 As Single

```

'Variable Clarificacion

Public e1, e2, e3, e4, e5, e6 As Single
Public f0, f1, f2, f3, f4, f5, f6, f7, f8, f9, f10, f11, f12, f13, f14 As Single

'Variable Evaporacion
Public g0, g1, g2, g3, g4, g5, g6, g7, g8, g9, g10, g11, g12, g13, g14, g15, g16, g17, g18, g19, g20, g21, g22, g23, g24, g25, g26, g27, g28 As Single
Public h6, h8, h9, h10, h11, h12, h14, h15, h16, h17, h18 As Single
Public h2, h3 As Single

'variables Cristalizacion
Public j9, j10, j11, j12, j13, j14, j15, j16, j17, j18, j19, j20, j21, j22, j23, j24, j25, j26, j27 As Single
Public j28, j29, j30, j31, j32, j33, j34, j35, j36 As Single
Public i1, i2, i3, i4, i5, i6, i7, i8, i9 As Single
Public j1, j2, j3, j4, j5, j6, j7, j8 As Single

'variables Masa Cocida A
Public k1, k2, k3, k4, k5, k6, k7, k8, k10, k11, k12, k13, k14, k15, k16, k18, k19, k20 As Single
Public k22, k24, k25, k26, k27, k28, k29, k30, k31, k32, k33, k34, k35, k36, k37, k38, k39, k40 As Single
Public k41, k42, k43, k44, k45, k46, k47, k48, k49, k50, k51 As Single

'variables masa cocida B
Public l1, l2, l3, l4, l6, l7, l8, l9, l10 As Single
Public l11, l12, l13, l14, l15, l16, l17, l18, l19, l20 As Single
Public l21, l22, l23, l24, l25, l26, l27, l28, l29, l30 As Single

'variables masa cocida C
Public mm1, mm2, mm3, mm4, mm5, m6, m7, m8, m9, m10 As Single
Public m11, m12, m13, m14, m15, m16, m17, m18, m19, m20 As Single
Public m21, m22, m23, m24, m25, m26, m27, m28 As Single

'variables pie empla y secadora
Public n1, n2, n3, n4, n5, n6, n7, n8, n9, n10 As Single
Public n11, n12, n13, n14, n15, n16, n17, n18, n19, n20 As Single
Public n21, n22, n23, n24, n25, n26, n27, n28, n29, n30 As Single
Public n31, n32, n33, n34, n35, n36 As Single

'variables secadora
Public o0, o15, o23, o17, o16, o24, o26, o27, o33, o34, o35, o36, o44, o57, o58, o59, o60 As Single
Public o61, o62, o63, o64, o65, o66, o67, o68, o69, o70, o71, o72, o73 As Single
Public o74, o75, o76, o77, o78, o79, o80 As Single
Public p1, p2, p3, p4, p5, p7, p8, p11, p12, p13, p14, p15, p16, p17, p18 As Single
Public q41, q42, q43, q44, q45, q46, q47, q48 As Single

'variables bgeneral
Public r1, r10, r11, r12, r13, r14, r15 As Single
Public r16, r17, r18, r2, r3, r4, r5, r32, r20, r21, r22, r23, r6, r7 As Single
Public r8, r9, r24, r25, r26, r27, r28, r29, r30, r31, r33, r34, r35 As Single

```
Public r36, r37 As Single
```

```
'variables crmasas reporte
Public q1, q2, q3, q4, q5, q6, q7, q8, q9, q10, q28, q11, q12, q13, q14 As Single
Public q15, q16, q17, q18, q19 As Single
Sub main()
    frmSplash.Show
    bandera = 1
    contador = 0
End Sub
```