

TOLERANCIAS DE CORTE (mm)

| | | | | | | |
|-------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

adelca
Acería del Ecuador

Material:
ACERO A36

Pos:
06

N° Piezas:
4

Peso Kg:
N/A

Tratamiento térmico:
NINGUNO

Escala General:
1:2

Nota de referencia:
NINGUNA

TITULO: BASE INFERIOR CELDA
SILO PESAJE

Dibujo:
E.TAIMAL
Fecha: 15- MAR-2014

Control:
O.OROZCO
Fecha: 15-ABR-2014

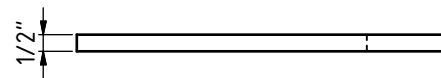
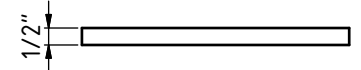
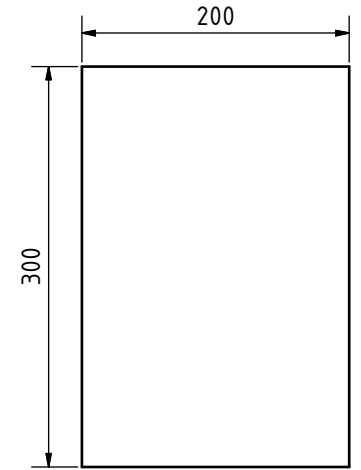
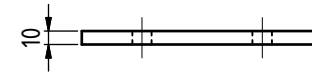
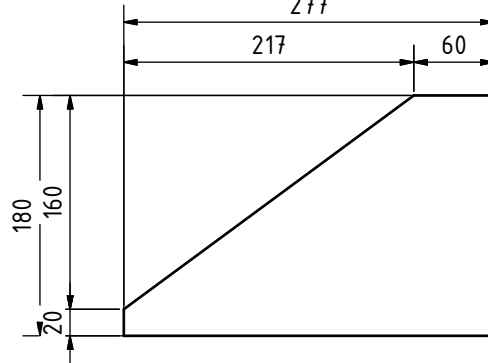
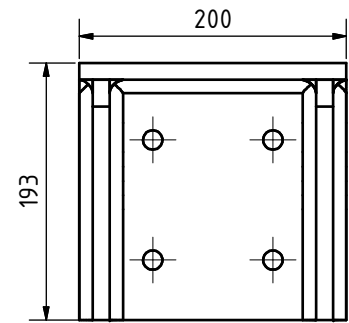
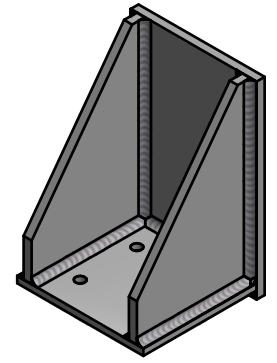
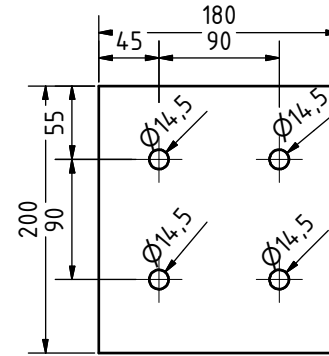
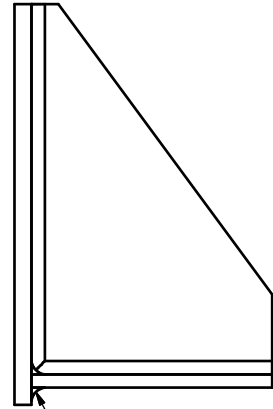
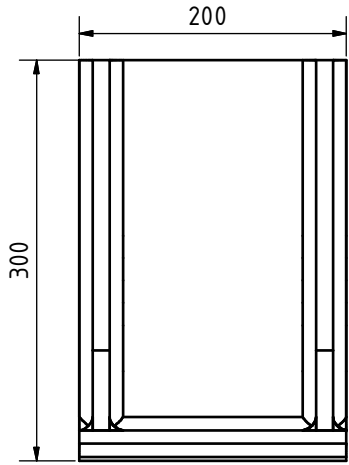
N° de Plano: MVA0073.1

Rev:



A4

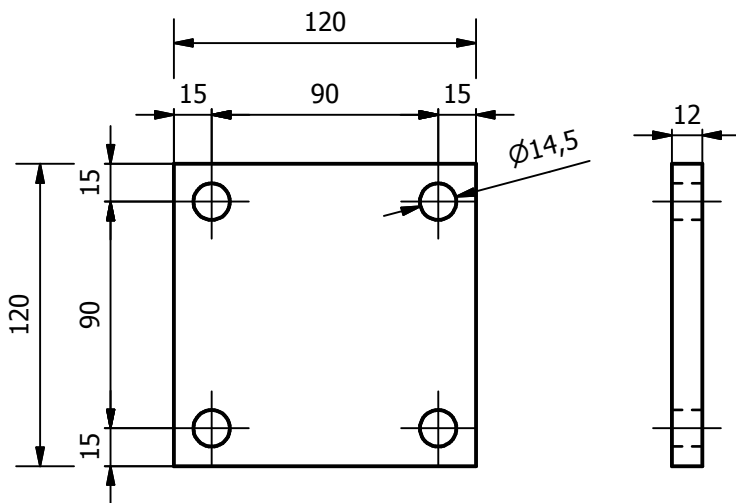
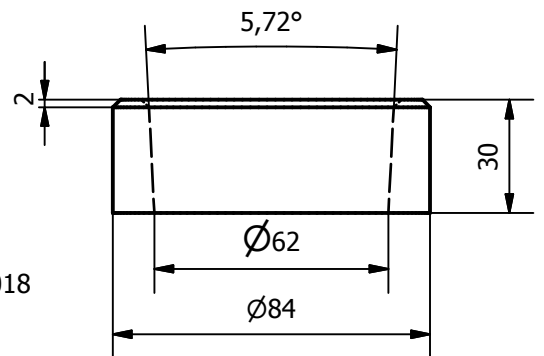
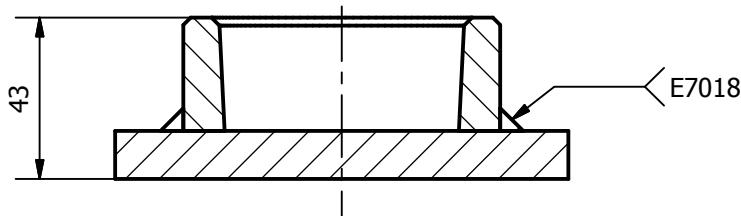
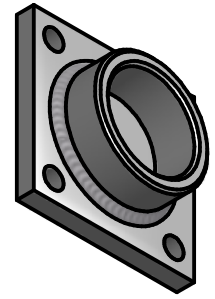
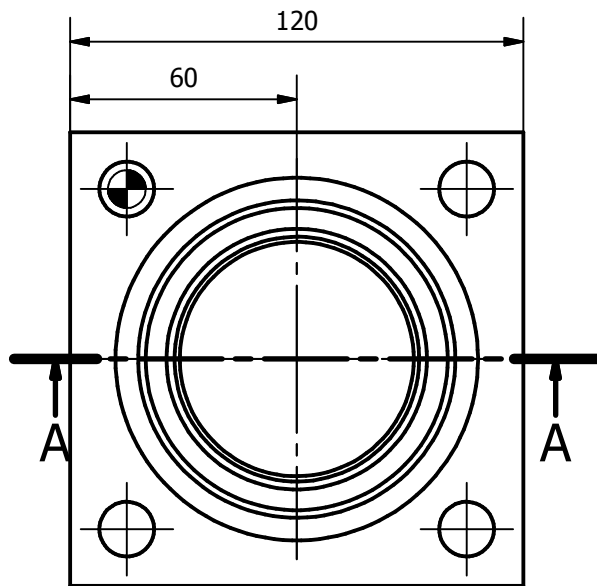


Proyecto: SILO PESAJE




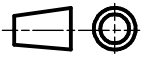
| TOLERANCIAS DE CORTE (mm) | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

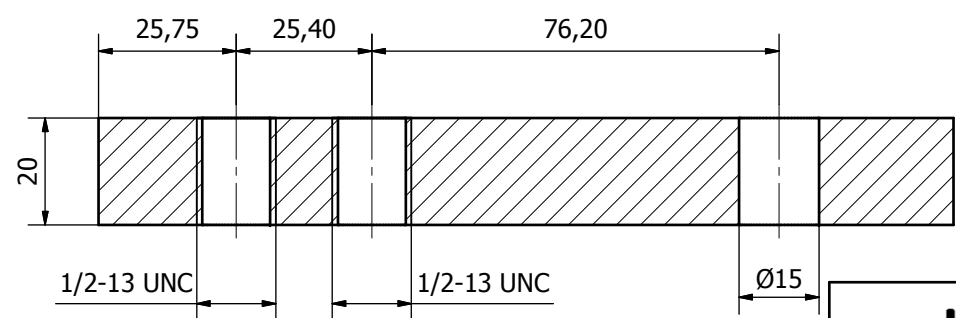
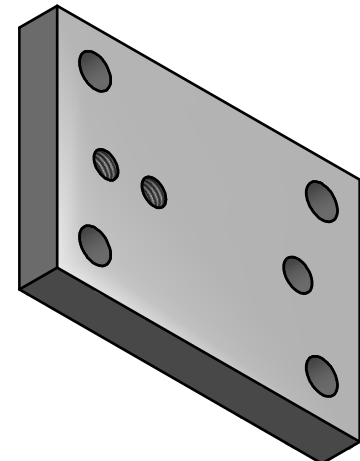
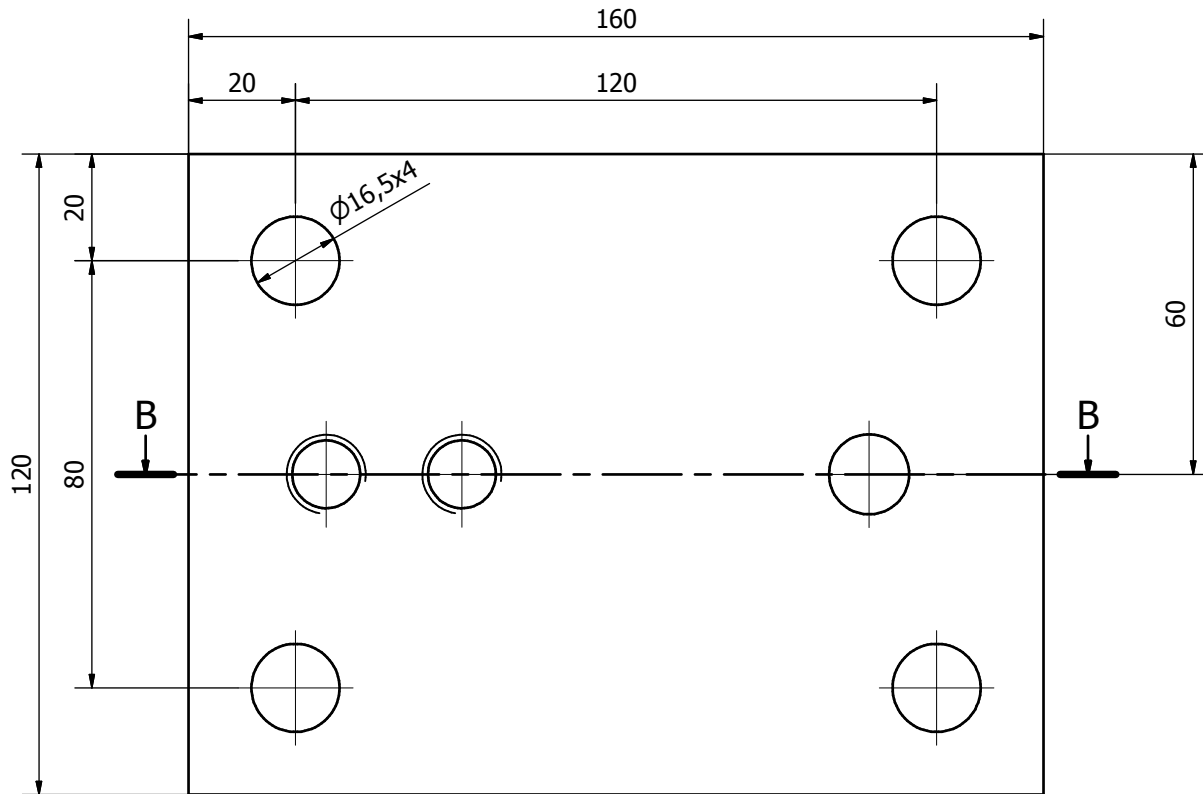
| | | | | |
|---|---------------------------------|------------------------|------------------|---|
|  Acería del Ecuador | Material: ACERO A36 | Pos: 01 | N° Piezas: 04 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:2 | | Nota de referencia: NINGUNA |
| TITULO: BASE SOPORTE SILO | | Dibujo: E.TAIMAL | | Control: O.OROZCO |
| | | Fecha: 15-MAR-2014 | | Fecha: 15-ABR-2014 |
| N° de Plano: MVA0073.2 | | Rev: 00 | A3 |  |
| Proyecto: SILO PESAJE | | | | |



A-A (1 : 2)

| TOLERANCIAS DE CORTE (mm) | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

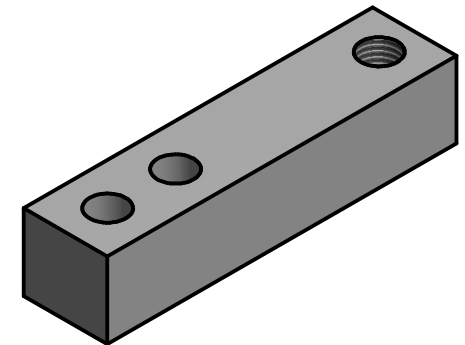
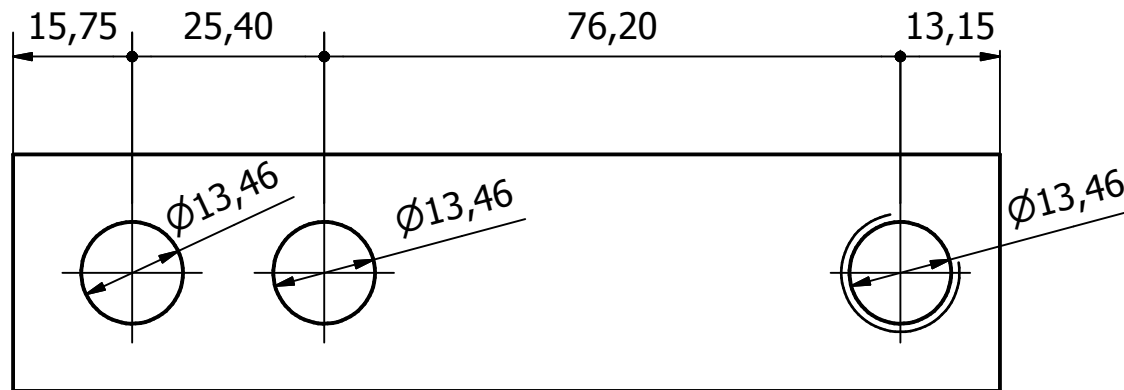
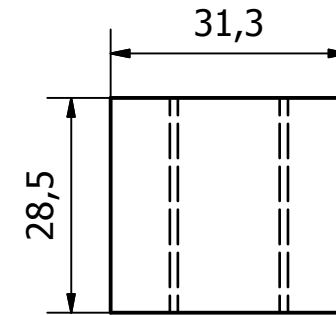
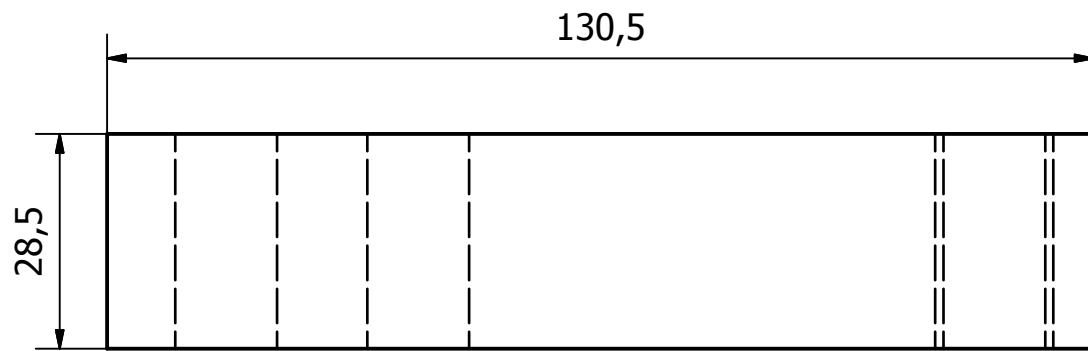
| | | | | | |
|--|--|-------------------------------|--------------------------------|---|--|
|  Aceria del Ecuador | Material: ACERO A36 | Pos: 10 | N° Piezas: 4 | Peso Kg: | |
| | Tratamiento térmico: NINGUNO | Escala General: 1:1 | Nota de referencia: NINGUNA | | |
| TITULO: BASE SUPERIOR CELDA | | Dibujo: E.TAIMAL | Control: O.OROZCO | | |
| | | Fecha: 10-MAR-2014 | Fecha: 15-ABR-2015 | | |
| N° de Plano: MVA0073.3 | | Rev: 00 | A4 |  | |
| Proyecto: SILO PESAJE | | | | | |


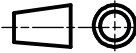


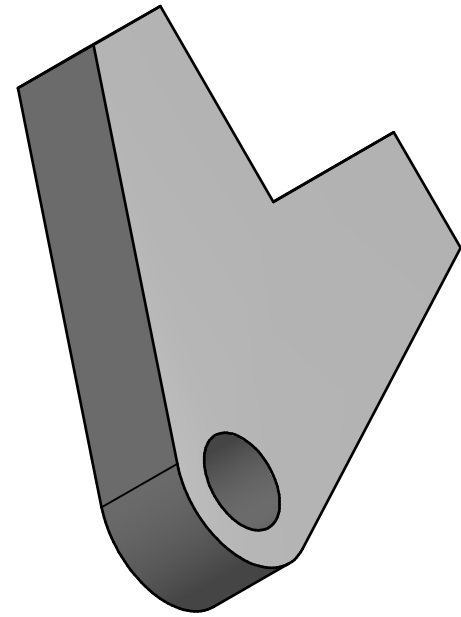
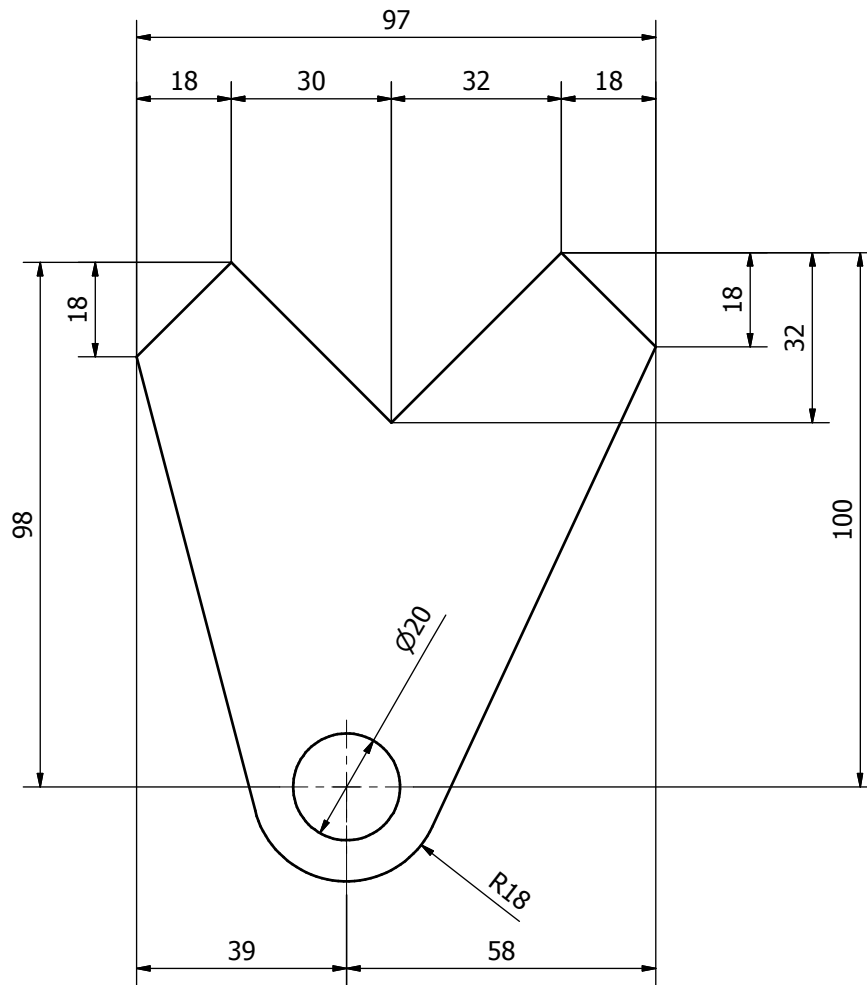
B-B (1 : 1)

| TOLERANCIAS DE CORTE (mm) | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

| | | | | |
|-------------------------|---------------------------------|------------------------|--------------------------------|-----------------|
| Acería del Ecuador | Material: A36 | Pos: 00 | N° Piezas: 00 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:1 | Nota de referencia: NINGUNA | |
| TITULO: PLACA DE ACOPLA | | Dibujo: E TAIMAL | Control: OSCAR OROZCO | |
| N° de Plano: MVA0073.4 | | Fecha: 13-MAR-2014 | Fecha: 15-ABR-2014 | |
| Rev: 00 | A3 | | | |
| Proyecto: SILO PESAJE | | | | |

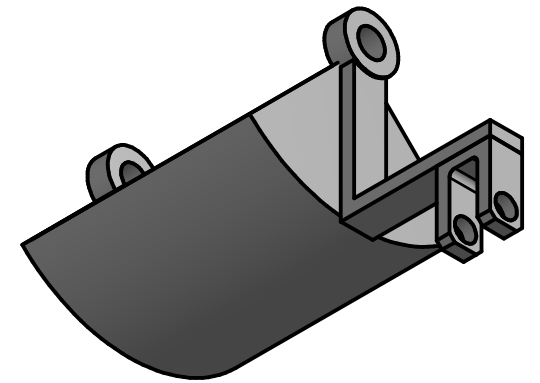
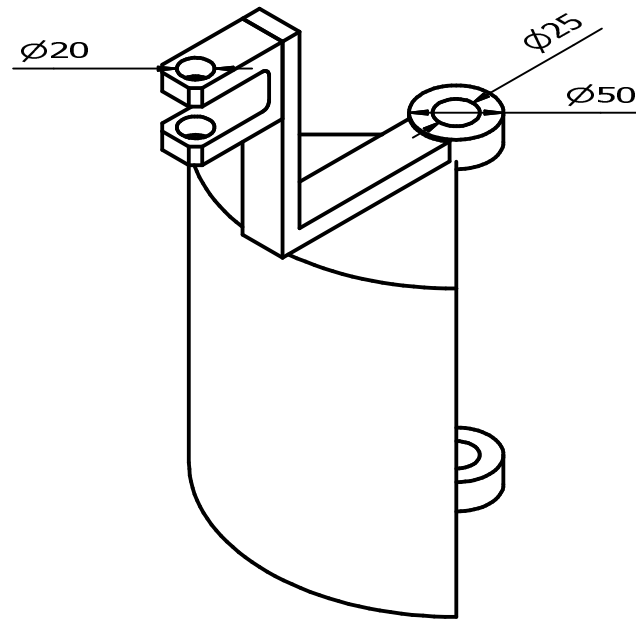
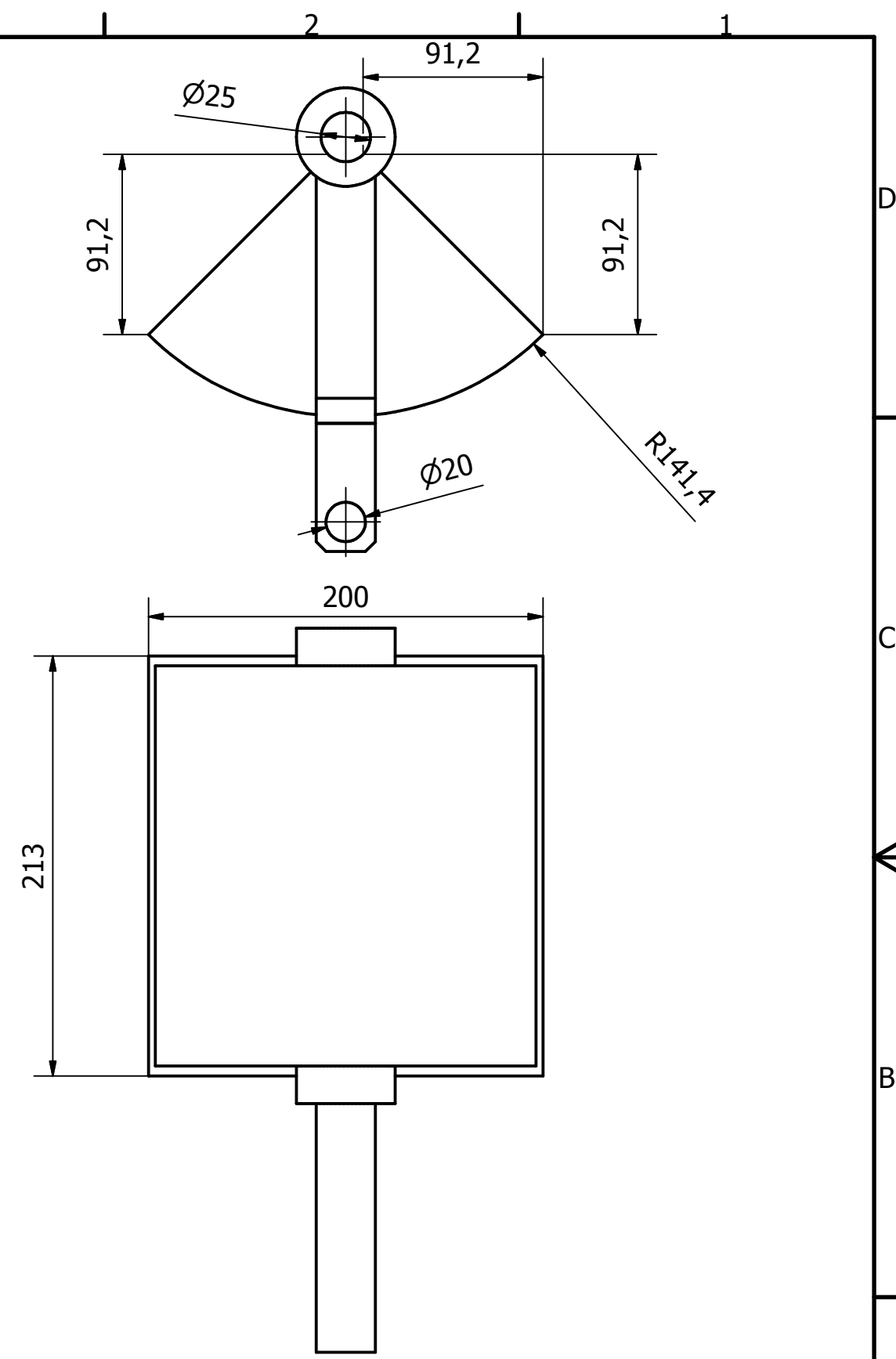
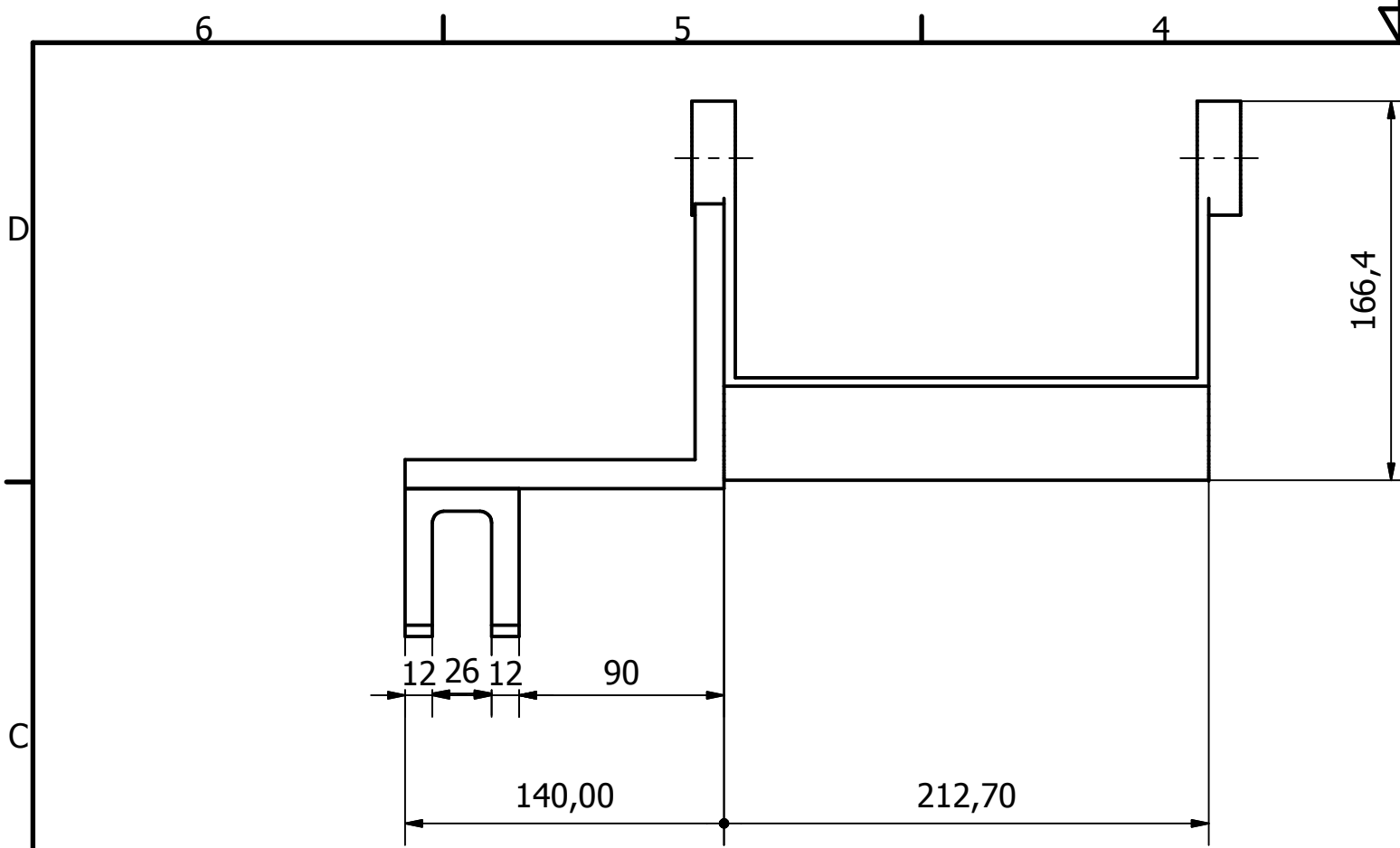


| | | | | |
|--|---------------------------------|------------------------|--------------------------------|---|
|  Acería del Ecuador | Material: A 36 | Pos: 04 | N° Piezas: 4 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:1 | Nota de referencia: NINGUNA | |
| TITULO: CELDA DE CARGA | | Dibujo: E TAIMAL | Control: O OROZCO | |
| N° de Plano: MVA0073.6 | | Fecha: 15-MAR-2014 | Fecha: 15-ABR-2014 | |
| Proyecto: SILO DE PESAJE | | Rev: | A4 |  |


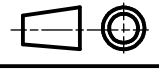


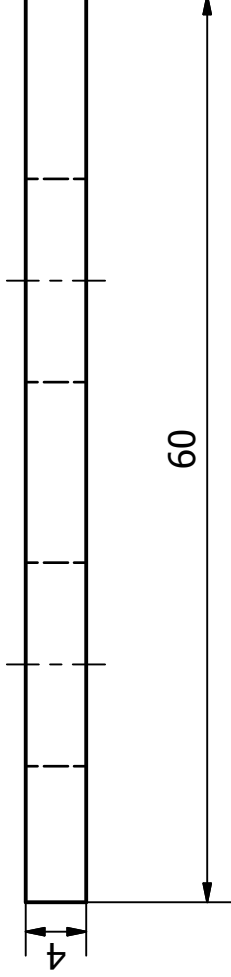
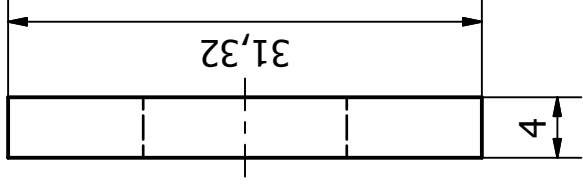
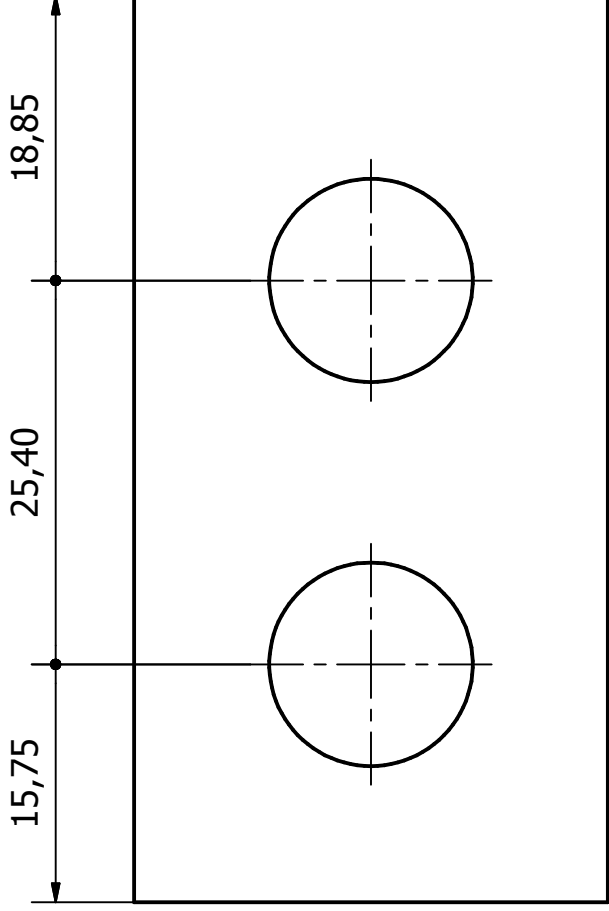
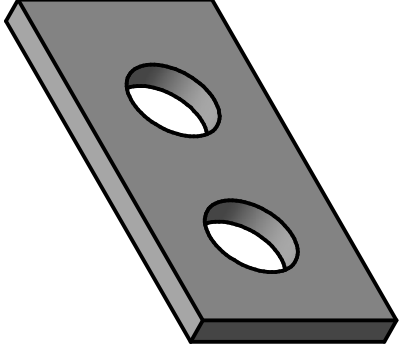
| TOLERANCIAS DE CORTE (mm) | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

| | | | | |
|-------------------------------------|---------------------------------|------------------------|--------------------------------|-----------------|
| adelca Acería del Ecuador | Material: A36 | Pos: 09 | N° Piezas: 1 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:1 | Nota de referencia: NINGUNA | |
| TITULO: SOPORTE CILINDRO | | Dibujo: E.TAIMAL | Control: O.OROZCO | |
| | | Fecha: 14-MAR-2014 | Fecha: 15-ABR-2014 | |
| N° de Plano: MVA0073.5 | | Rev: 00 | A3 | |
| Proyecto: SILO DE PESAJE | | | | |



| TOLERANCIAS DE CORTE (mm) | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

| | | | | |
|---|---------------------------------|------------------------|-----------------|---|
|  Acería del Ecuador | Material: A-36 | Pos: 07 | N° Piezas: 1 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:2 | | Nota de referencia: NINGUNA |
| TITULO: COMPUERTA DE DESCARGA | | Dibujo: E TAIMAL | | Control: O OROZCO |
| N° de Plano: MVA0073.8 | | Fecha: 20-MAR-2014 | | Fecha: 15-ABR-2014 |
| Proyecto: SILOPESAJE | | Rev: | A3 |  |



adelca
Acieria del Ecuador

Material:
A-36

Tratamiento térmico:
NINGUNO

Pos:
11

Escala General:
2:1

N° Piezas:
4

Nota de referencia:
NINGUNA

Peso Kg:
N/A

TITULO: SEPARADOR CELDA

Dibujo:
E TAIMAL
Fecha: 15-MAR-2014

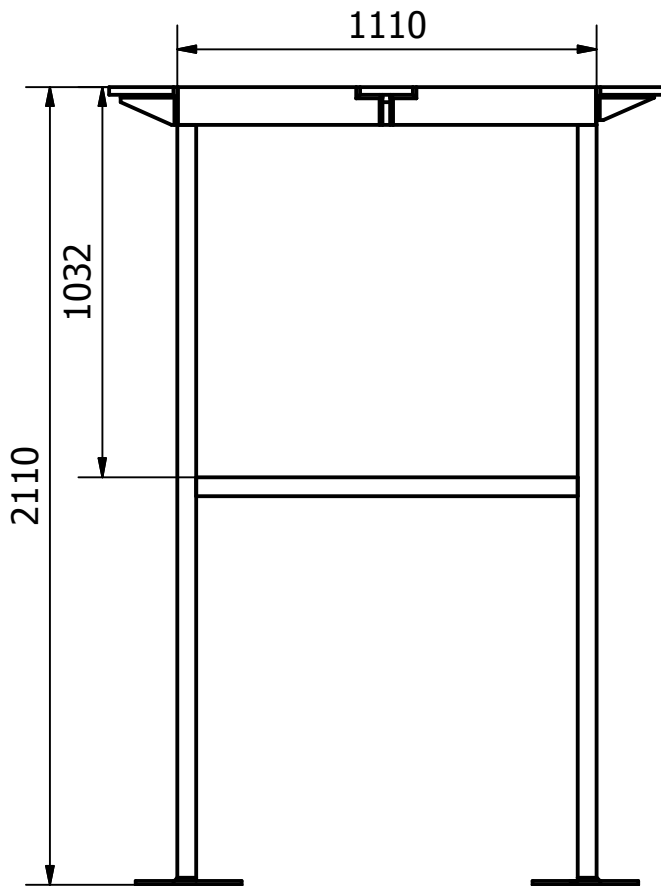
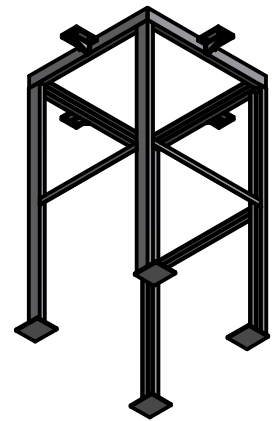
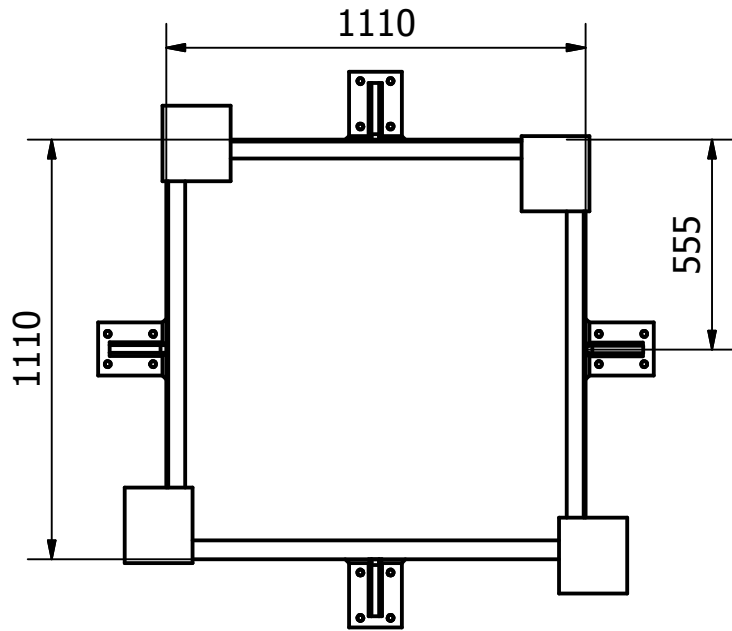
Control:
O OROZCO
Fecha: 15-ABR-2014



N° de Plano: MVA0073.7

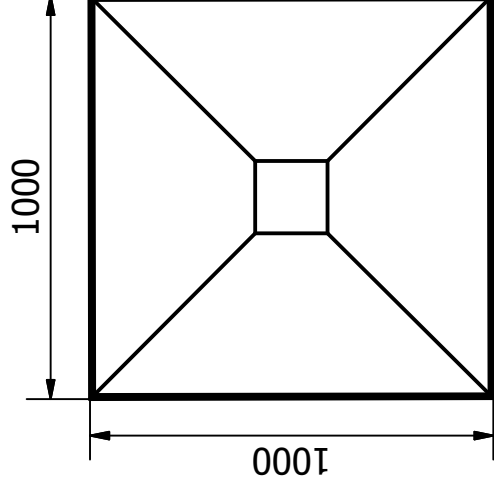
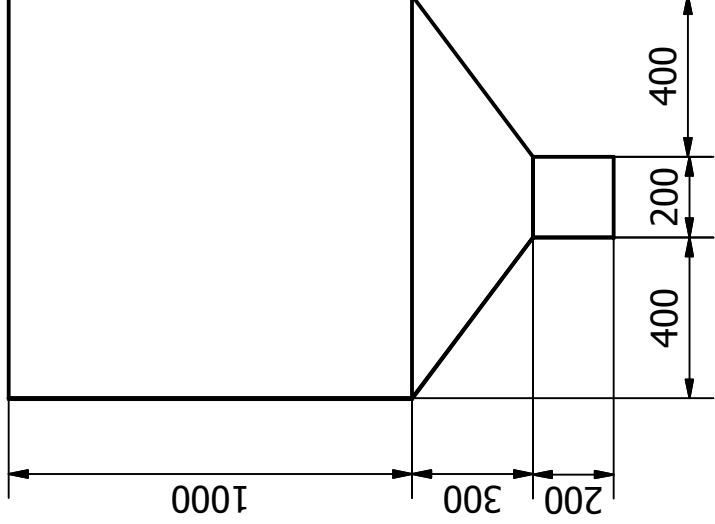
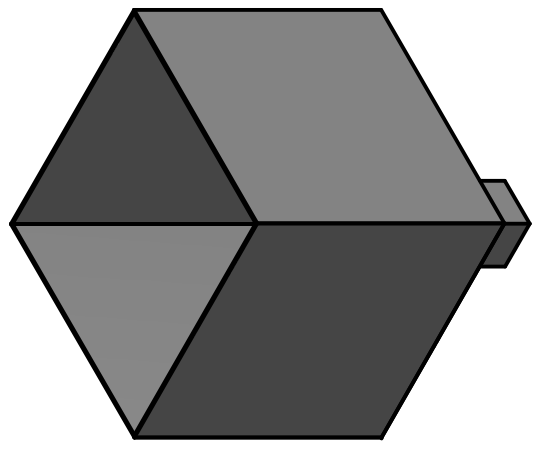
Rev: A4



Proyecto: SILO DE PESAJE




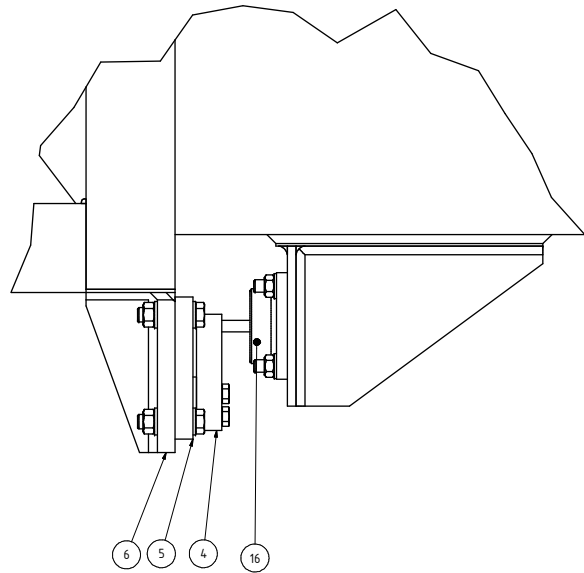
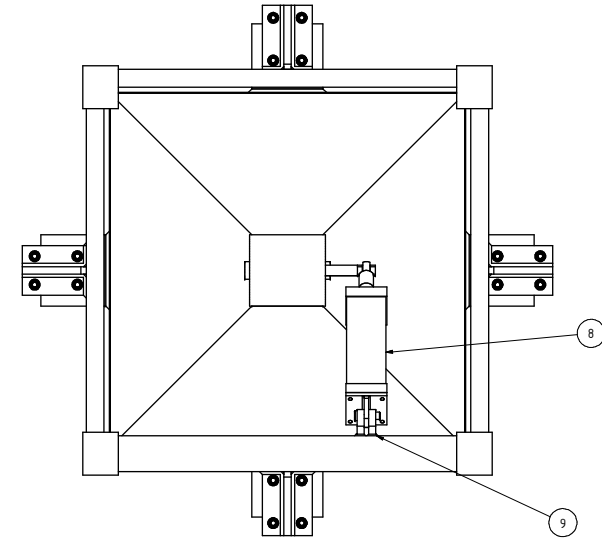
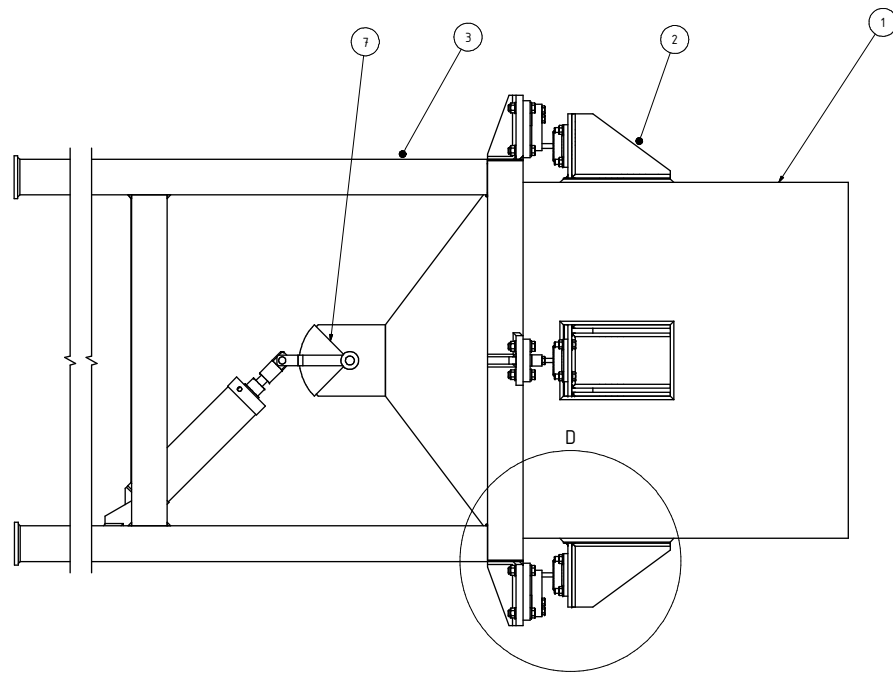
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|--|---------------------------------|---|---|-----------------|
|  Aceria del Ecuador | Material: A 36 | Pos: 03 | N° Piezas: 1 | Peso Kg: N/A |
| | Tratamiento térmico: NINGUNO | Escala General: 1:1 | Nota de referencia: NINGUNA | |
| TITULO: MESA SOPORTE SILO | | Dibujo: E.TAIMAL Fecha: 26-MAR-2014 | Control: O OROZCO Fecha: 15-ABR-2014 | |
| N° de Plano: MVA0073.9 | | Rev: |  | |
| Proyecto: SILO DE PESAJE | | A4 | | |



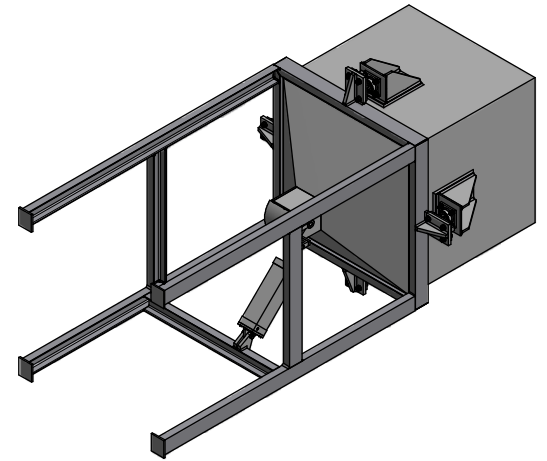
TOLERANCIAS DE CORTE (mm)

| | | | | | | |
|-------|-------|-------|-------|-------|-------|-------|
| DE | 0 | 121 | 316 | 1001 | 2001 | OTRAS |
| HASTA | 120 | 315 | 1000 | 2000 | 4000 | OTRAS |
| | + - 1 | + - 2 | + - 3 | + - 4 | + - 5 | + - 7 |

| | | | | | | | | |
|-------------------------------------|----------------------|---------|-----------------|-----|---|---|-------------|-----|
| adelca Aceria del Ecuador | Material: | A-36 | Pos: | 01 | N° Piezas: | 1 | Peso Kg: | N/A |
| | Tratamiento térmico: | NINGUNO | Escala General: | 1:4 | Nota de referencia: NINGUNA | | | |
| TITULO: SILO CONTENEDOR | | Dibujo: | E TAIMAL | | Control: | | 0 OROZCO | |
| N° de Plano: | MVA0073.10 | Fecha: | 10-MAR-2014 | | Fecha: | | 15-ABR-2014 | |
| Proyecto: SILO DE PESAJE | | Rev: | A4 | |  | | | |



D (1 : 3)



| TABLA | |
|-----------|---------------------|
| NO. PARTE | PIEZA |
| 1 | SILO CONTENEDOR |
| 2 | BASE SOPORTE SILO |
| 3 | MESA SOPORTE SILO |
| 4 | CELDA DE CARGA |
| 5 | PLACA DE ACOPLE |
| 6 | BASE INFERIOR CELDA |
| 7 | COMPUERTA DESCARGA |
| 8 | CILINDRO NEUMATICO |
| 9 | SOPORTE CILINDRO |
| 10 | BASE SUPERIOR CELDA |

adelca
Acero del Ecuador

TITULO: SILO DE PESAJE
ENSAMBLE CONJUNTO

N° de Plano: MVA0073
Proyecto: SILO PESAJE

| | | | |
|---|--|--------------------------------|-----------------|
| Material: N/A | Pos: 00 | N° Piezas: 00 | Peso Kg: N/A |
| Treatmento termico: NINGUNO | Escala General: 1:2 | Nota de referencia: NINGUNA | |
| Dibujo: E.TAIMAL Fecha: 01-ABRIL-2014 | Control: O.OROZCO Fecha: 01-MAY-2014 | Rev: 00 | A1 |